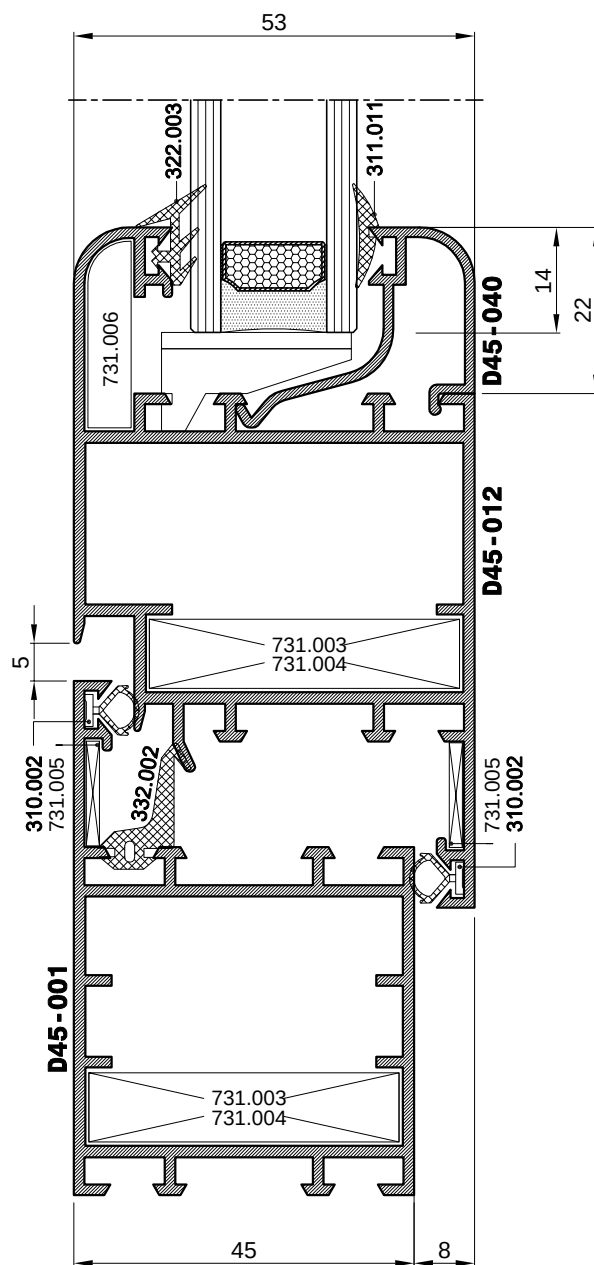


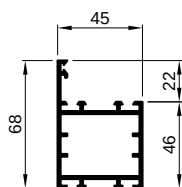
FEAL



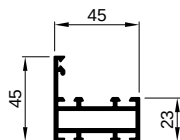
45 DALMO

PROZORI I VRATA
WINDOWS AND DOORS

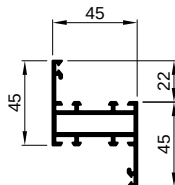




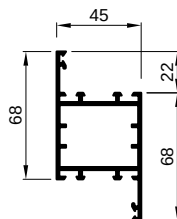
D45-001
kg/m 1.028



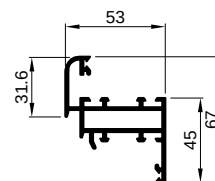
D45-002
kg/m 0.772



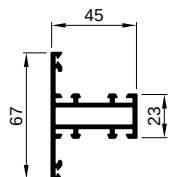
D45-013
kg/m 0.886



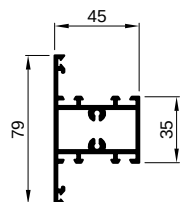
F-0616
kg/m 1.134



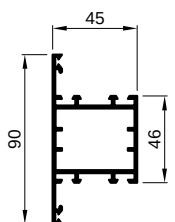
D45-011
kg/m 1.014



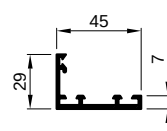
D45-023
kg/m 0.886



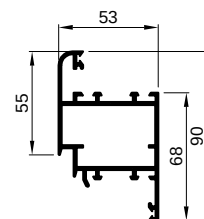
D45-021
kg/m 1.163



D45-022
kg/m 1.148



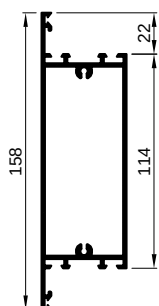
D45-057
kg/m 0.475



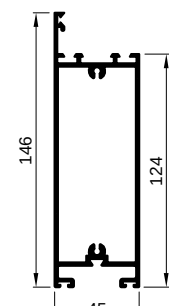
D45-012
kg/m 1.271



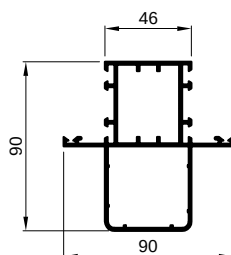
D45-055
kg/m 0.113



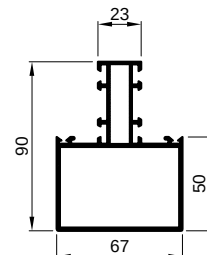
D45-025
kg/m 1.953



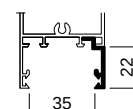
D45-026
kg/m 2.001



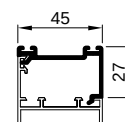
D45-027
kg/m 1.687



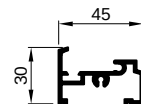
D45-024
kg/m 1.642



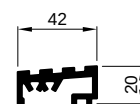
D45-053
kg/m 0.169



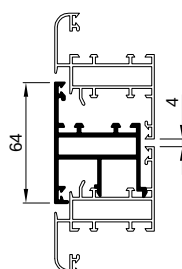
D45-054
kg/m 0.386



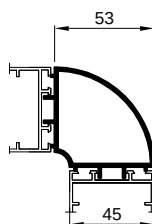
D45-050
kg/m 0.588



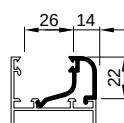
060 353
kg/m 0.825



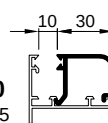
D45-030/A
kg/m 0.937



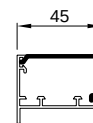
M45-754
kg/m 0.932



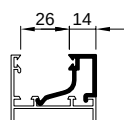
D45-040
kg/m 0.285



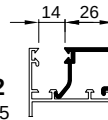
D45-041
kg/m 0.307



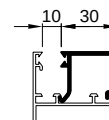
D45-046
kg/m 0.256



D45-042
kg/m 0.295



D45-045
kg/m 0.293



D45-043
kg/m 0.304



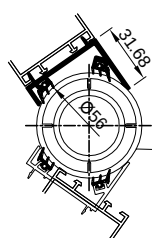
060 350
kg/m 0.285



Z40-657
kg/m 0.186

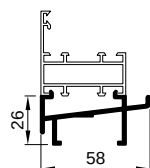


F-0228
kg/m 0.153

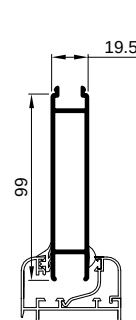


M45-752
kg/m 0.510

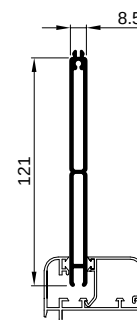
F-0352/A
kg/m 1.445



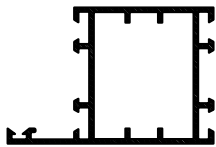
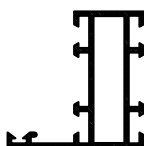
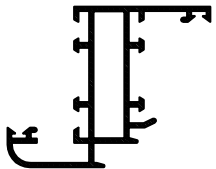
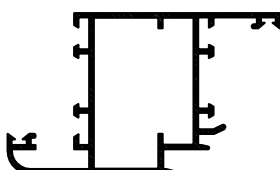
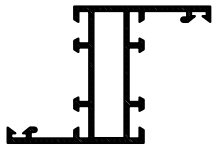
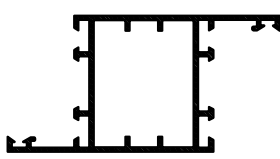
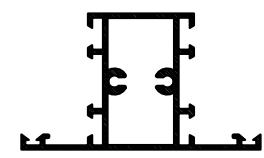
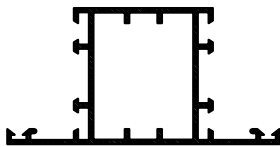
D45-052
kg/m 0.567

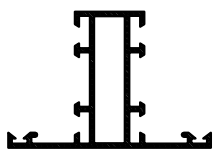
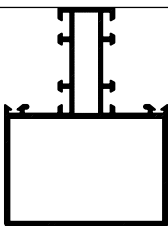
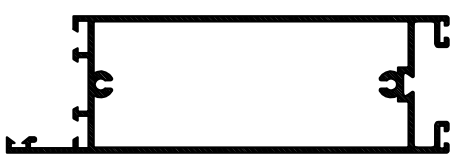
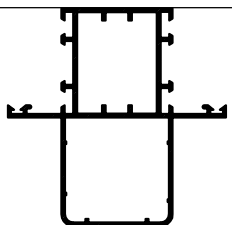
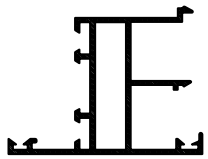
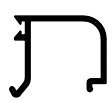


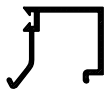
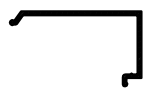
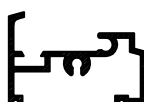
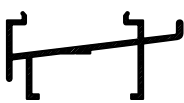
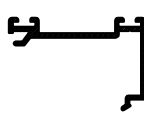
F-0681
kg/m 0.920

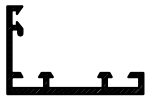
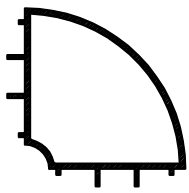


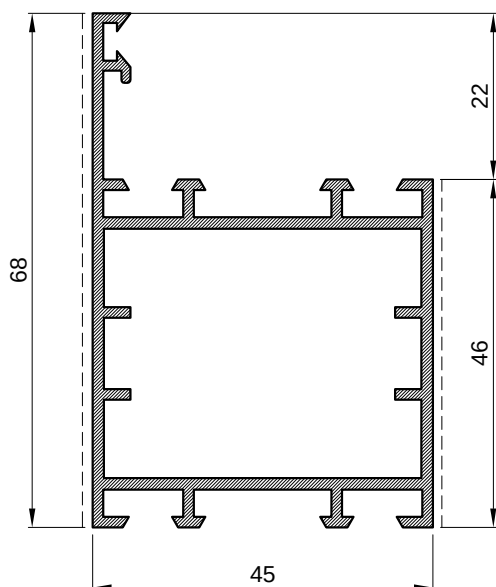
F-0714
kg/m 0.895

Oznaka		Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x / cm^4	W_x / cm^3
					I_y / cm^4	W_y / cm^3
D45-001			1.028	349	11.7	5.6
					13.7	3.5
D45-002			0,772	307	7.5	2.9
					3.6	1.2
D45-011			1.014	436	13.3	5.1
					8.2	2.6
D45-012			1.271	477	18.8	7.1
					23.9	5.1
D45-013			0.886	372	9.8	2.0
					6.6	4.4
F-0616			1.134	412	13.8	0.6
					19.8	0.4
D45-021			1.027	392	10.9	4.1
					12.7	3.2
D45-022			1.148	418	13.2	4.9
					20.0	4.5

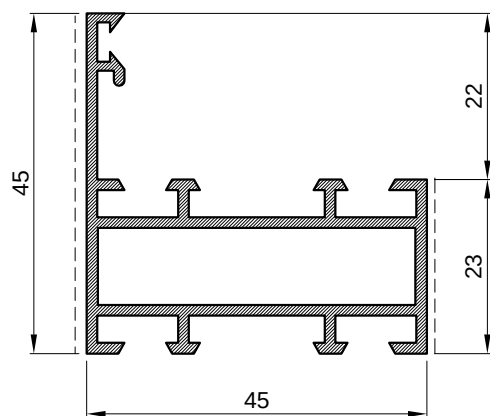
Oznaka		Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x / cm^4	W_x / cm^3
					I_y / cm^4	W_y / cm^3
D45-023			0.886	372	8.9	3.1
					6.6	2.0
D45-024			1.642	461	27.2	8.1
					48.6	9.9
D45-025			1.953	554	24.5	9.8
					150	19
D45-026			2.001	545	25	10.6
					155.5	19.4
D45-027			1.687	861	27.6	6.1
					48.2	10.0
D45-030/A			0.937	510		
D45-040			0.285	167		
D45-041			0.307	180		

Oznaka		Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x / cm^4	W_x / cm^3
					I_y / cm^4	W_y / cm^3
D45-042			0.295	173		
D45-043			0.304	187		
D45-045			0.293	180		
D45-046			0.256	149		
D45-050			0.588	285		
D45-052			0.567	283		
D45-053			0.169	98		
D45-054			0.386	213		

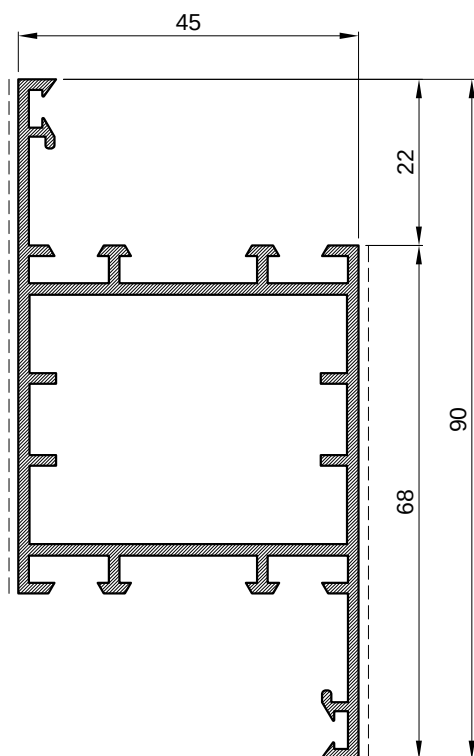
Oznaka		Izgled-presjek	Težina /kg/ml/	Opseg /mm/	I_x / cm^4	W_x / cm^3
					I_y / cm^4	W_y / cm^3
D45-055			0.113	53		
D45-057			0.475	222		
M45-752			0.510	242		
M45-754			0.932	248	12.3	
					12.3	
060 353			0.825	225		
060 350			0.285	107		
F-0228			0.153	68		
Z40-657			0.186	73		



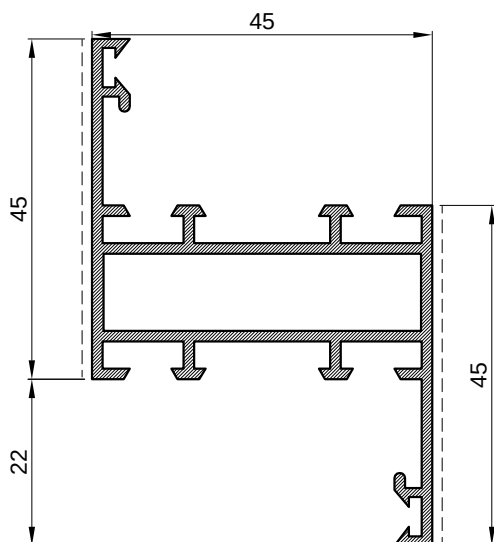
Profili rama		
Art.-Br.	D45-001	
Težina	kg/m	1.028
Opseg	mm	349
Moment inercije	I _x (cm ⁴)	13.7
	I _y (cm ⁴)	11.7
	W _x (cm ⁴)	3.5
	W _y (cm ⁴)	5.6
Dužina isporuke	mm	6500



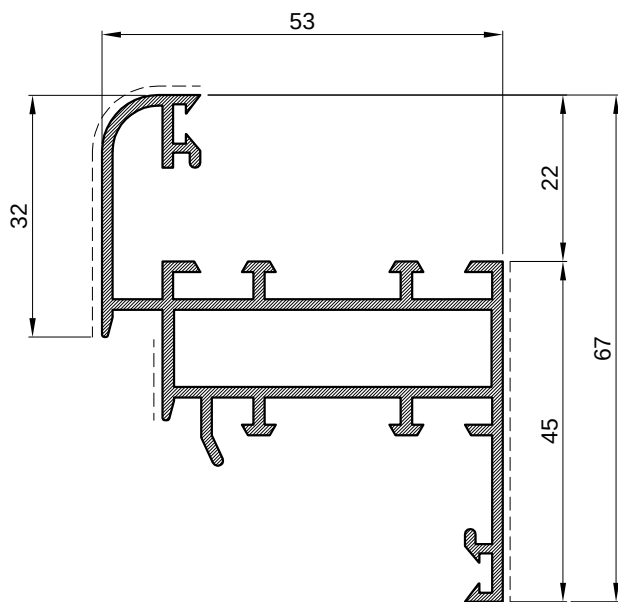
Profili rama		
Art.-Br.	D45-002	
Težina	kg/m	0.772
Opseg	mm	307
Moment inercije	I _x (cm ⁴)	3.6
	I _y (cm ⁴)	7.5
	W _x (cm ⁴)	1.2
	W _y (cm ⁴)	2.9
Dužina isporuke	mm	6500



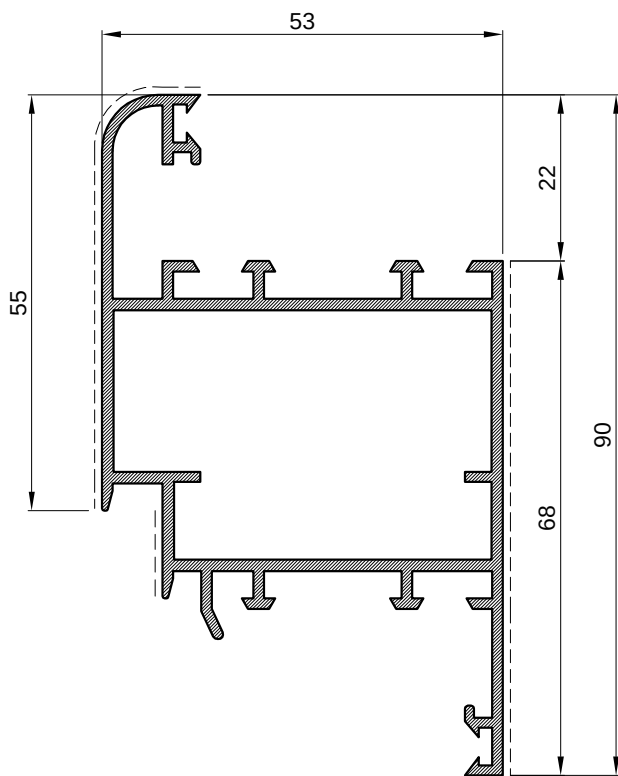
Profili rama- krila		
Art.-Br.	F-0616	
Težina	kg/m	1.134
Opseg	mm	412
Moment inercije	I _x (cm ⁴)	19.8
	I _y (cm ⁴)	13.8
	W _x (cm ⁴)	0.4
	W _y (cm ⁴)	0.6
Dužina isporuke	mm	6500



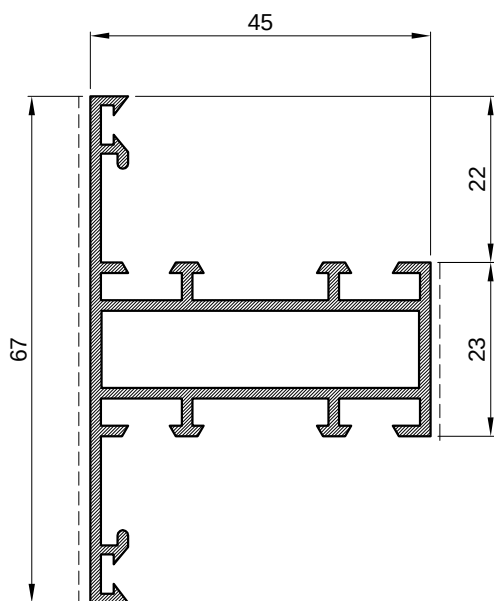
Profili rama		
Art.-Br.	D45-013	
Težina	kg/m	0.886
Opseg	mm	372
Moment inercije	I _x (cm ⁴)	6.6
	I _y (cm ⁴)	9.8
	W _x (cm ⁴)	2.0
	W _y (cm ⁴)	4.4
Dužina isporuke	mm	6500



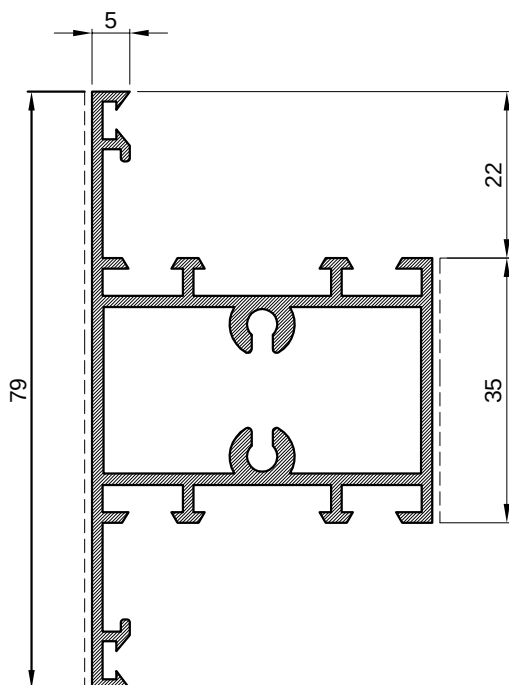
Profili krila		
Art.-Br.	D45-011	
Težina	kg/m	1.014
Opseg	mm	436
Moment inercije	I _x (cm ⁴)	8.2
	I _y (cm ⁴)	13.3
	W _x (cm ⁴)	2.6
	W _y (cm ⁴)	5.1
Dužina isporuke	mm	6500



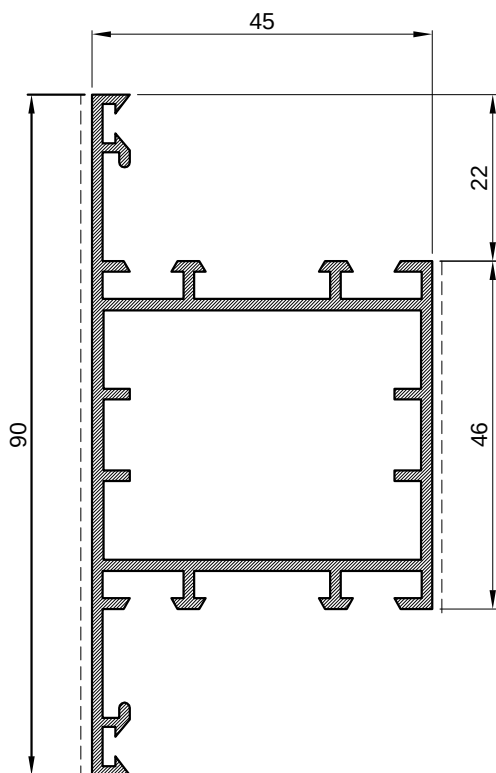
Profili krila		
Art.-Br.	D45-012	
Težina	kg/m	1.271
Opseg	mm	477
Moment inercije	I _x (cm ⁴)	23.9
	I _y (cm ⁴)	18.8
	W _x (cm ⁴)	5.1
	W _y (cm ⁴)	7.1
Dužina isporuke	mm	6500



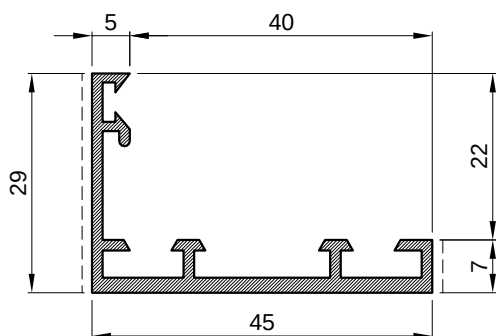
Profili prečke		
Art.-Br.	D45-023	
Težina	kg/m	0.886
Opseg	mm	372
Moment inercije	I _x (cm ⁴)	6.6
	I _y (cm ⁴)	8.9
	W _x (cm ⁴)	2
	W _y (cm ⁴)	3.1
Dužina isporuke	mm	6500



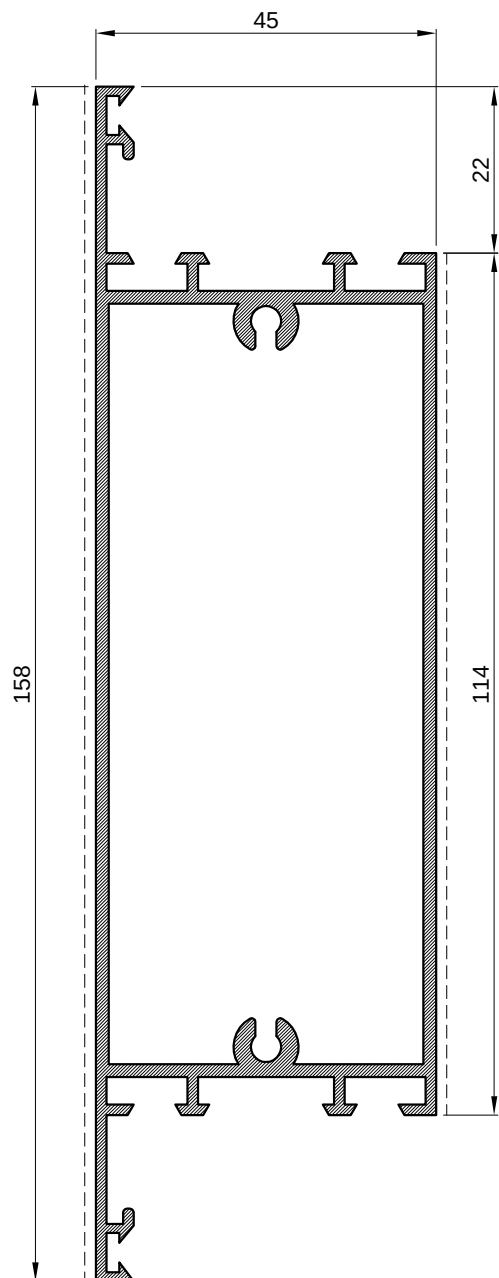
Profili prečke		
Art.-Br.	D45-021	
Težina	kg/m	1.027
Opseg	mm	392
Moment inercije	I _x (cm ⁴)	12.7
	I _y (cm ⁴)	10.9
	W _x (cm ⁴)	3.2
	W _y (cm ⁴)	4.1
Dužina isporuke	mm	6500



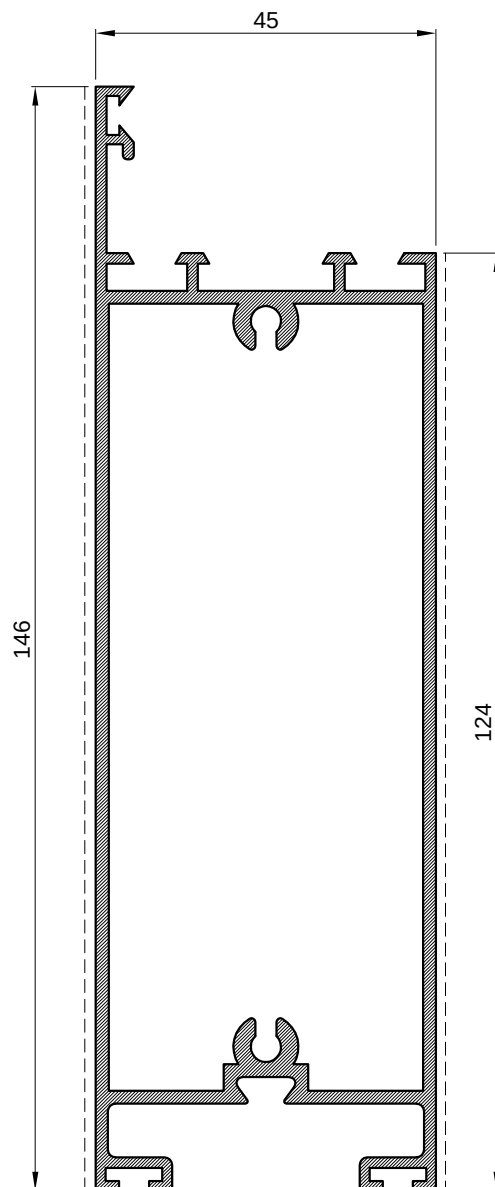
Profili prečke		
Art.-Br.	D45-022	
Težina	kg/m	1.148
Opseg	mm	418
Moment inercije	I _x (cm ⁴)	20
	I _y (cm ⁴)	13.2
	W _x (cm ⁴)	4.5
	W _y (cm ⁴)	4.9
Dužina isporuke	mm	6500



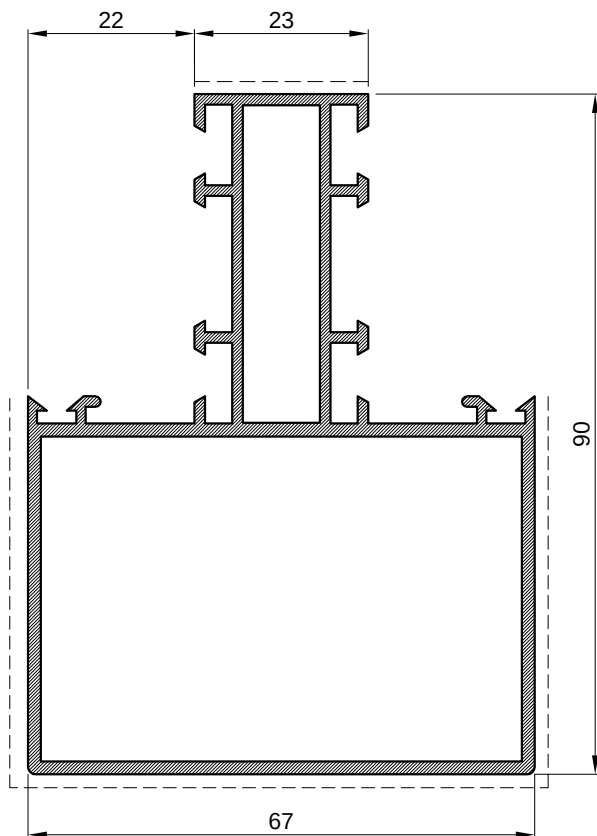
Profili rama		
Art.-Br.	D45-057	
Težina	kg/m	0.475
Opseg	mm	222
Moment inercije	I _x (cm ⁴)	1.2
	I _y (cm ⁴)	4.2
	W _x (cm ⁴)	0.5
	W _y (cm ⁴)	1.5
Dužina isporuke	mm	6500



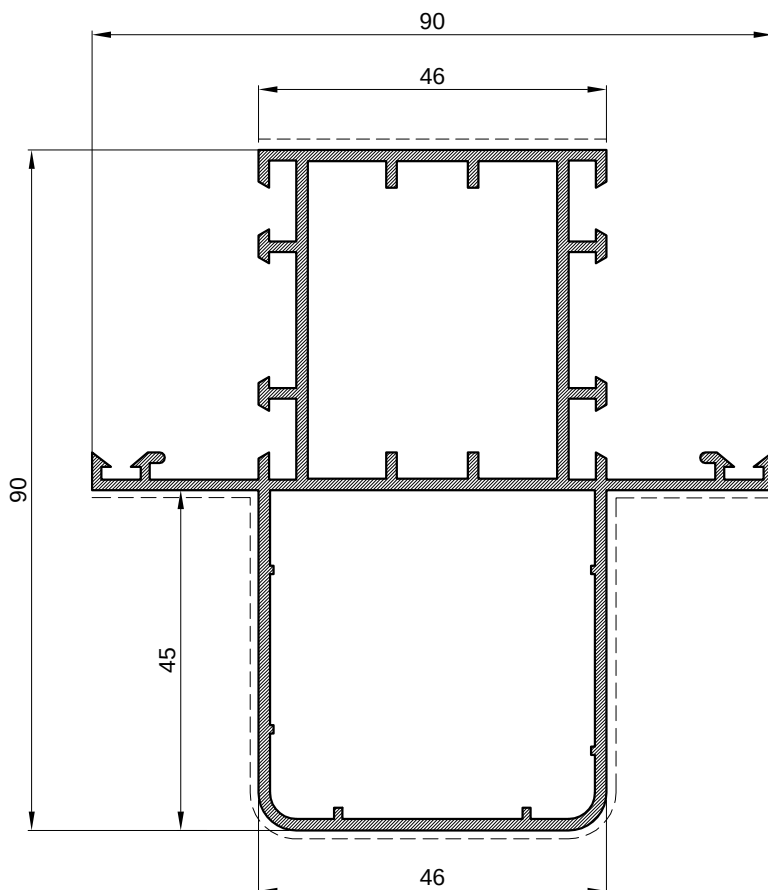
Profili prečke		
Art.-Br.	D45-025	
Težina	kg/m	1.953
Opseg	mm	554
Moment inercije	I _x (cm ⁴)	150
	I _y (cm ⁴)	24.5
	W _x (cm ⁴)	19
	W _y (cm ⁴)	9.8
Dužina isporuke	mm	6500



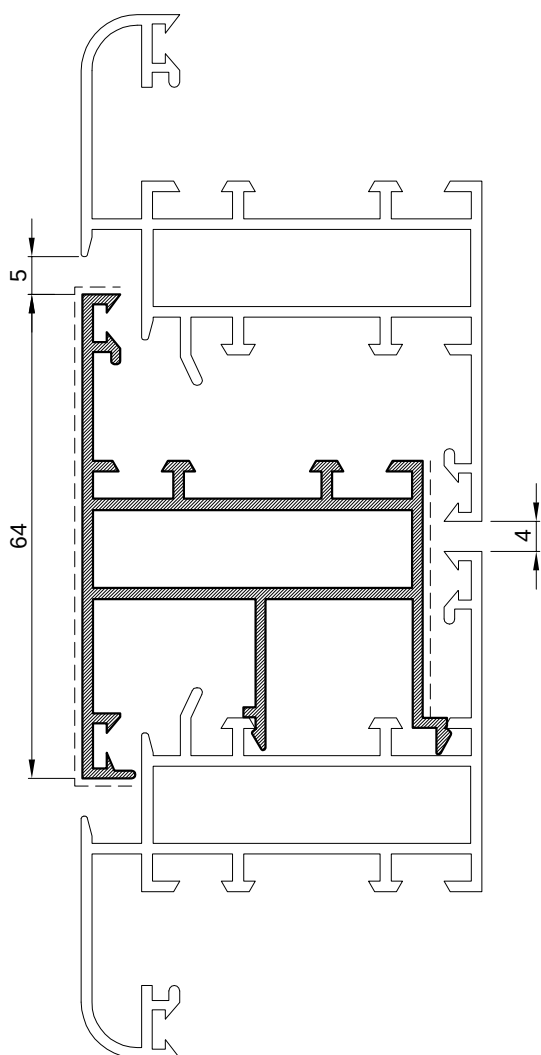
Profili parapetne prečke		
Art.-Br.	D45-026	
Težina	kg/m	2.001
Opseg	mm	545
Moment inercije	I _x (cm ⁴)	155.5
	I _y (cm ⁴)	25
	W _x (cm ⁴)	19.4
	W _y (cm ⁴)	10.6
Dužina isporuke	mm	6500



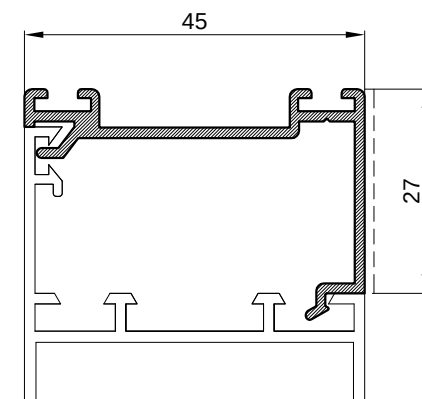
Profili ojačane prečke		
Art.-Br.	D45-024	
Težina	kg/m	1.642
Opseg	mm	461
Moment inercije	I _x (cm ⁴)	48.6
	I _y (cm ⁴)	27.2
	W _x (cm ⁴)	9.9
	W _y (cm ⁴)	8.1
Dužina isporuke	mm	6500



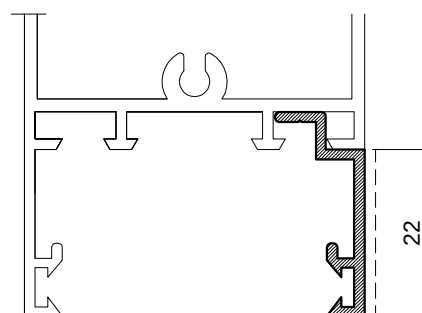
Profili ojačane prečke		
Art.-Br.	D45-027	
Težina	kg/m	1.687
Opseg	mm	503
Moment inercije	I _x (cm ⁴)	48.2
	I _y (cm ⁴)	27.6
	W _x (cm ⁴)	10.0
	W _y (cm ⁴)	6.1
Dužina isporuke	mm	6500



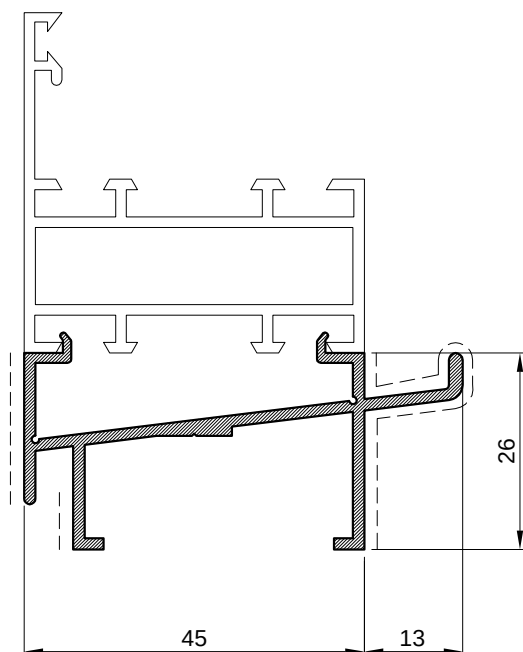
Profil za promjenu smjera		
Art.-Br.	D45-030/A	
Težina	kg/m	0.937
Opseg	mm	510
Dužine isporuke	mm	6500



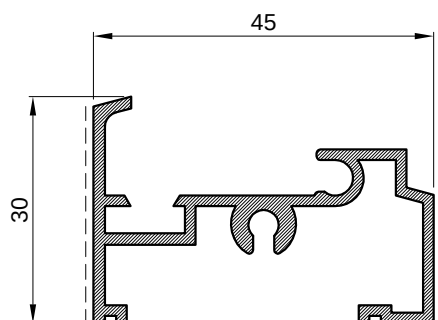
Profil za više namjena		
Art.-Br.	D45-054	
Težina	kg/m	0.386
Opseg	mm	213
Dužine isporuke	mm	6500



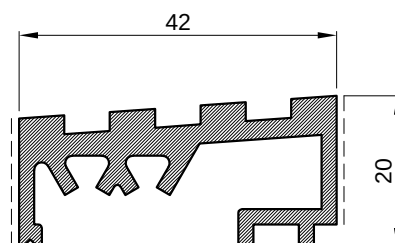
Profil za više namjena		
Art.-Br.	D45-053	
Težina	kg/m	0.169
Opseg	mm	98
Dužine isporuke	mm	6500



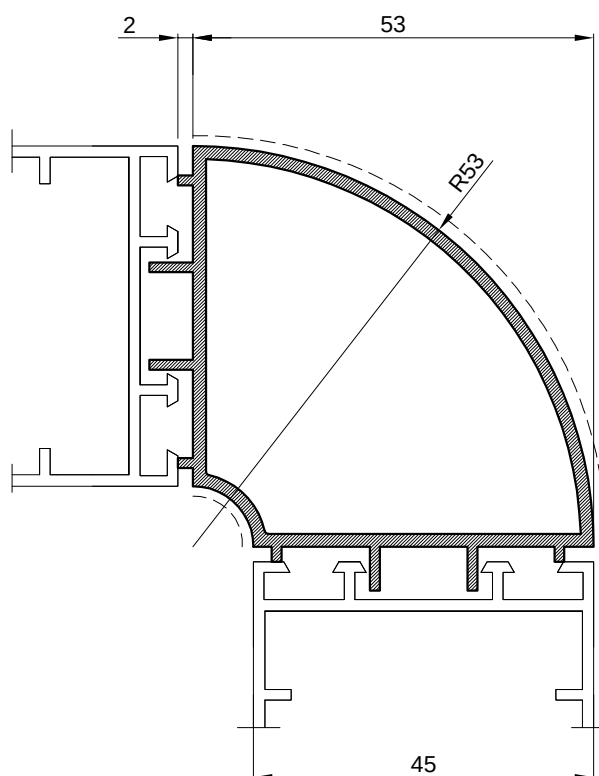
Profil podštoka		
Art.-Br.	D45-052	
Težina	kg/m	0.567
Opseg	mm	283
Dužine isporuke	mm	6500



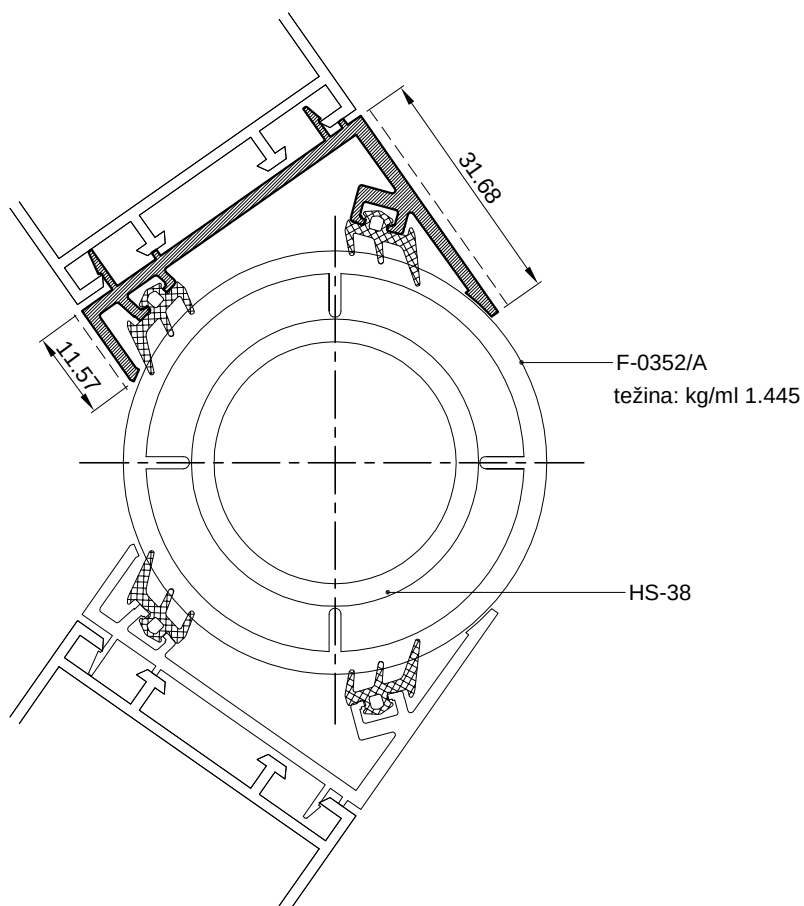
Profil praga		
Art.-Br.	D45-050	
Težina	kg/m	0.588
Opseg	mm	285
Dužine isporuke	mm	6500



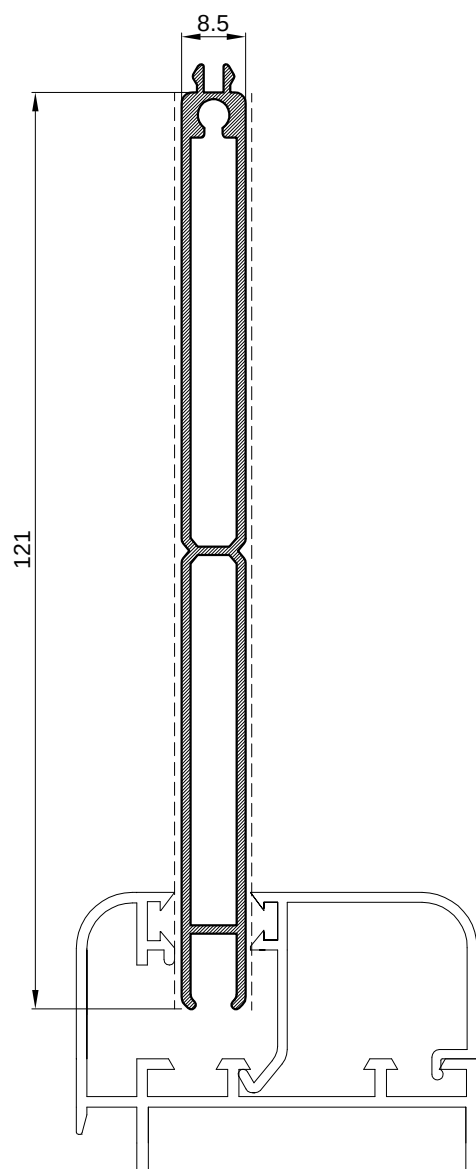
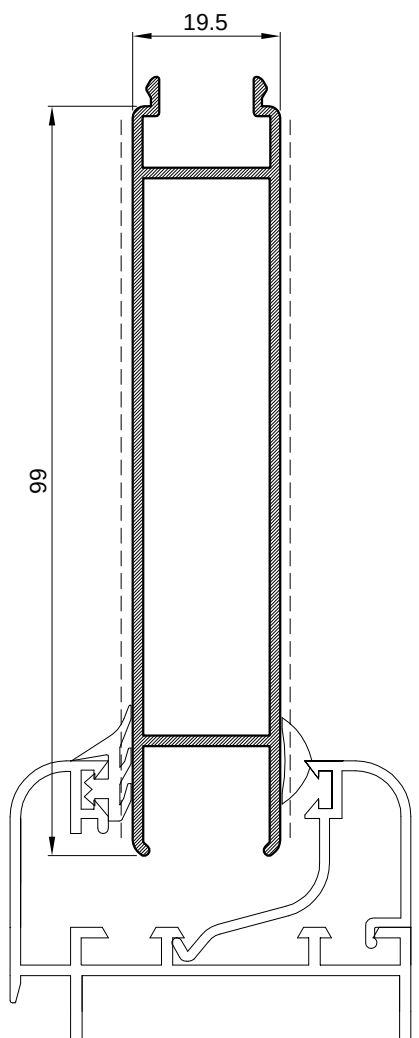
Profil praga		
Art.-Br.	060 353	
Težina	kg/m	0.825
Opseg	mm	225
Dužine isporuke	mm	6500



Profil za kut 90°		
Art.-Br.	M45-754	
Težina	kg/m	0.932
Opseg	mm	248.0
Moment inercije	Ix (cm4)	12.3
	Iy (cm4)	12.3
	Wx (cm4)	3.9
	Wy (cm4)	3.9
Dužina isporuke	mm	6500



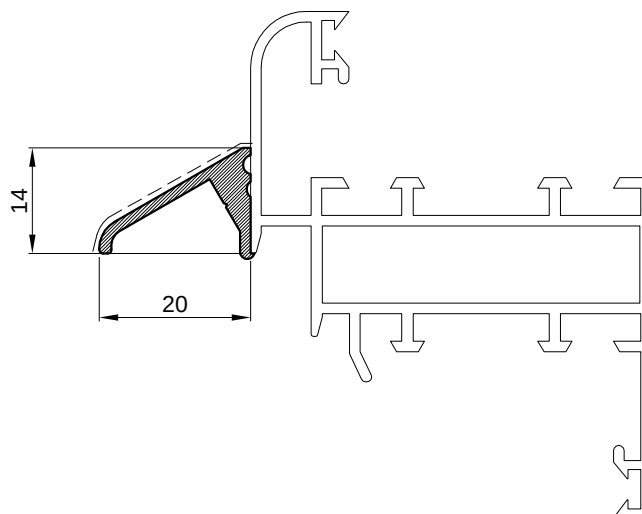
Profil za promjenjivi kut		
Art.-Br.	M45-752	
Težina	kg/m	0.510
Opseg	mm	242
Dužina isporuke	mm	6500



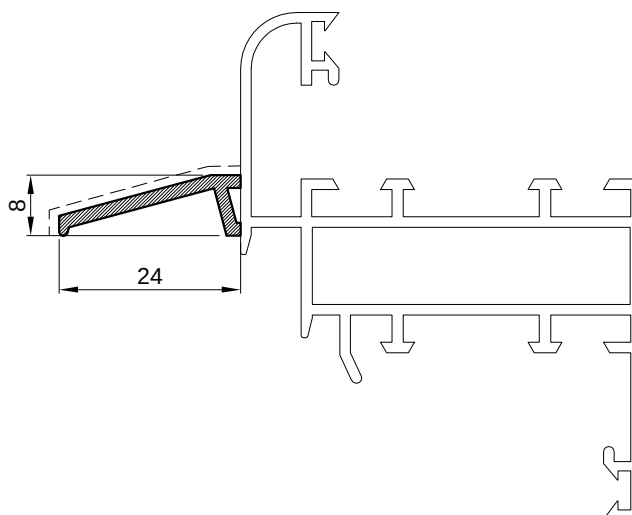
Profil ispune		
Art.-Br.	F-0681	
Težina	kg/m	0.920
Opseg	mm	304
Moment inercije	I _x (cm ⁴)	32.68
	I _y (cm ⁴)	2.44
	W _x (cm ⁴)	6.29
	W _y (cm ⁴)	2.51
Dužina isporuke	mm	6500

Profil ispune		
Art.-Br.	F-0714	
Težina	kg/m	0.895
Opseg	mm	294
Moment inercije	I _x (cm ⁴)	46.51
	I _y (cm ⁴)	0.4
	W _x (cm ⁴)	7.22
	W _y (cm ⁴)	0.95
Dužina isporuke	mm	6500

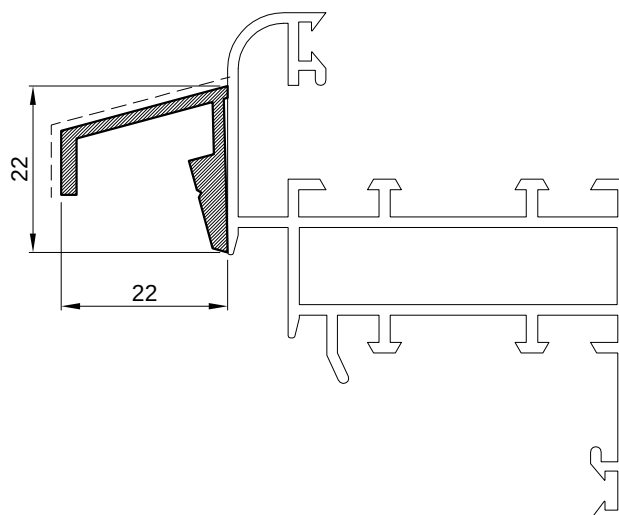
Okapnica		
Art.-Br.	Z40-657	
Težina	kg/m	0.186
Opseg	mm	73.0
Dužina isporuke	mm	6500

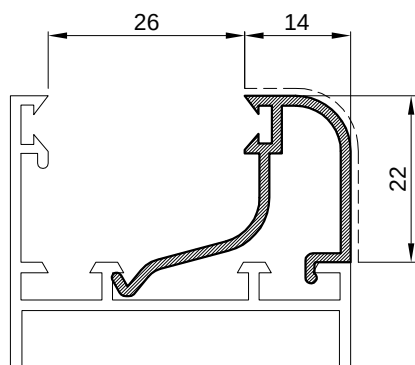


Okapnica		
Art.-Br.	F-0228	
Težina	kg/m	0.153
Opseg	mm	68.0
Dužina isporuke	mm	6500



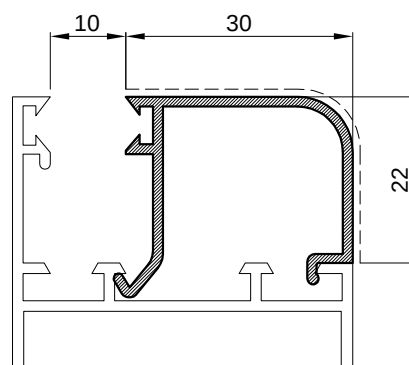
Okapnica		
Art.-Br.	060 350	
Težina	kg/m	0.285
Opseg	mm	107.0
Dužina isporuke	mm	6500





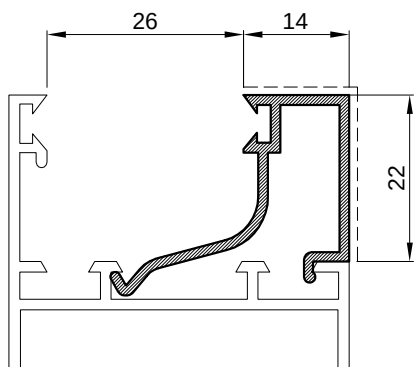
D45-040

težina: kg/ml 0.285
svj.povr. mm 34



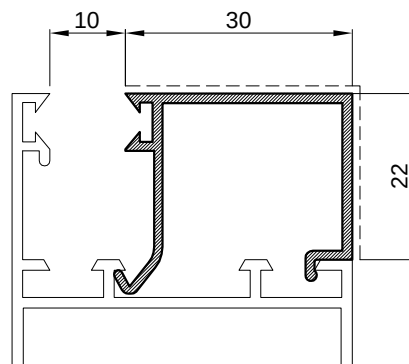
D45-041

težina: kg/ml 0.307
svj.povr. mm 50



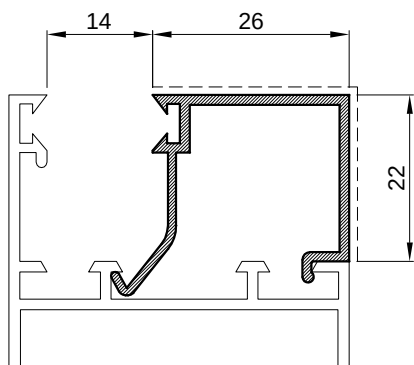
D45-042

težina: kg/ml 0.295
svj.povr. mm 36



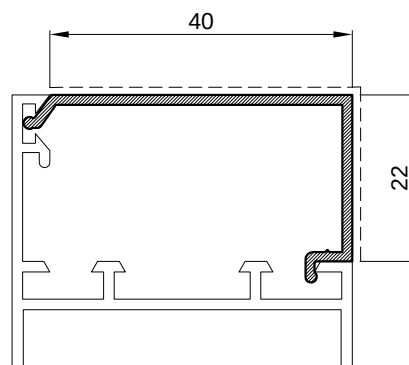
D45-043

težina: kg/ml 0.304
svj.povr. mm 52



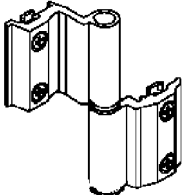
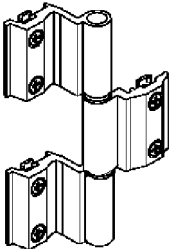
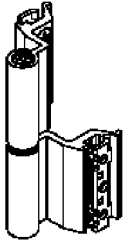
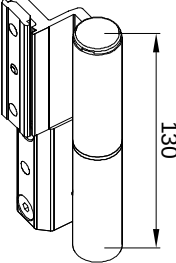
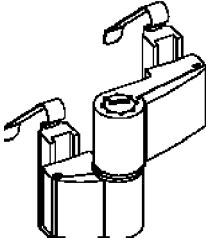
D45-045

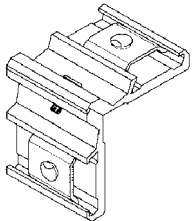
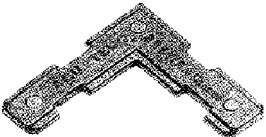
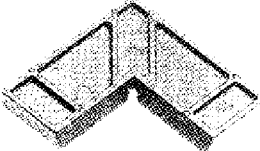
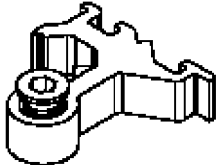
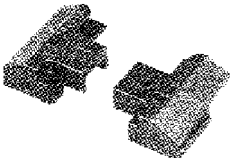
težina: kg/ml 0.293
svj.povr. mm 48

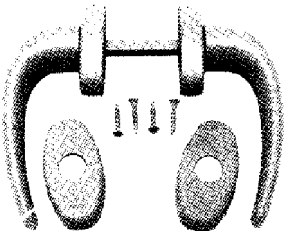
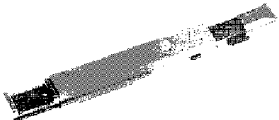
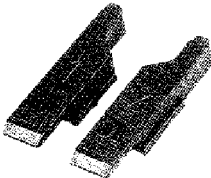
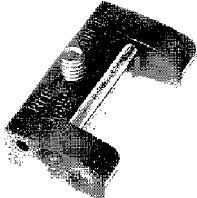
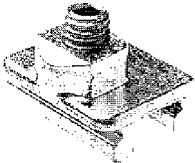


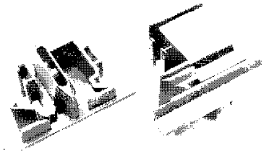
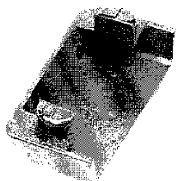
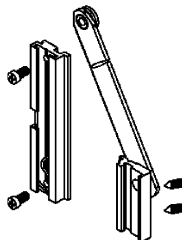
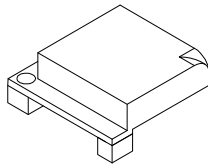
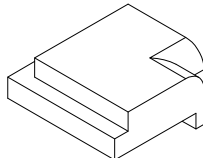
D45-046

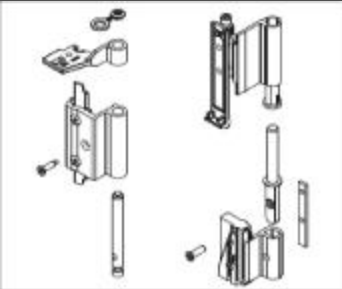
težina: kg/ml 0.256
svj.povr. mm 62

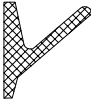
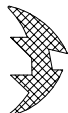
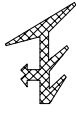
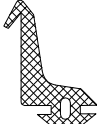
CODE	Izgled-presjek	Opis	Materijal	Nap.
115.001.01 02 03		- Dvodijelna šarka - Stara oznaka 0128 xxx - Boje: 01- bijela; 02 - siva;03 - crna		
110.005.01 02 03		- Dvodijelna šarka - Stara oznaka A 9616 xxx - Boje: 01- bijela; 02 - siva;03 - crna		
111.010.01 02 03		- Dvodijelna šarka - Stara oznaka D-100 - Boje: 01- bijela; 02 - siva;03 - crna		
111.011.01 02 03		- Trodiyelna šarka-češalj - Stara oznaka D-120 - Boje: 01- bijela; 02 - siva;03 - crna		
115.002.01 02 03		- Trodiyelna šarka-češalj - Stara oznaka 0602 xxx - Boje: 01- bijela; 02 - siva;03 - crna		
110.006.01 02 03		- Šarka za treće krilo - Stara oznaka 501.240.xx (A9626 R xxxx) - Boje: 01- bijela; 02 - siva;03 - crna		
115.003.01 02 03		- Šarka za treće krilo - Stara oznaka 501.240.xx (0143 xxx) - Boje: 01- bijela; 02 - siva;03 - crna		
115.004.01 02 03		- Šarka za vrata - Stara oznaka 280.015.xx (0592 xxx) - Boje: 01- bijela; 02 - siva;03 - crna		
113.009.01 02 03		- Šarka za vrata - Stara oznaka 280.015.xx (Max 3D68 xxxx) - Boje: 01- bijela; 02 - siva;03 - crna		

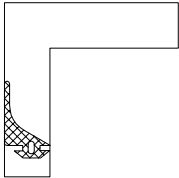
CODE	Izgled-presjek	Opis	Materijal	Nap.
731.003		- Kutna spojnica - Stara oznaka: 0432		
731.004		- Kutna spojnica - Stara oznaka: A0311		
731.005		- Pomoćna kutna spojnica - Stara oznaka 502.123.55 (A2181)	PVC	
731.006		- Pomoćna kutna spojnica - Stara oznaka 502.143.45 (P.K široki)	PVC	
710.101		- Veznik - Stara oznaka D-200	Al.	
143.014		- Vezni element ručke za unutra - Stara oznaka 404.110.55 (02385)		
105.002.01 02 03		- Dvostrana ručka za unutarnje otvaranje - Stara oznaka 503.420.xx (1000 xxxx)		

CODE	Izgled-presjek	Opis	Materijal	Nap.
105.003.01 02 03		- Ručka za vrata - Stara oznaka 290.036.xxx (2462 xxxx) - Boje: 01- bijela; 02 - siva;03 - crna		
100.002.01 02 03		- Ručka za vrata - Stara oznaka 290.036.xxx (A3060 xxxx) - Boje: 01- bijela; 02 - siva;03 - crna		
100.003.01 02 03		- Ručka za vrata - Stara oznaka 290.036.xxx (RV-09-02 xxxx) - Boje: 01- bijela; 02 - siva;03 - crna		
143.017		- Fiksni zapinjač pomoćnog krila - Stara oznaka 403.801.55 (02131)		
143.018		- Zapinjač - Stara oznaka 404.120.55 (02141)		
143.019		- Pojedinačni nasuprotni zasun - Stara oznaka 504.081.55 (A4217)		
143.020		- Pojedinačni nasuprotni zasun - Stara oznaka 504.081.55 (01317)		
143.021		- Umetak za treće ključanje - Stara oznaka 504.103.01 (1343)		

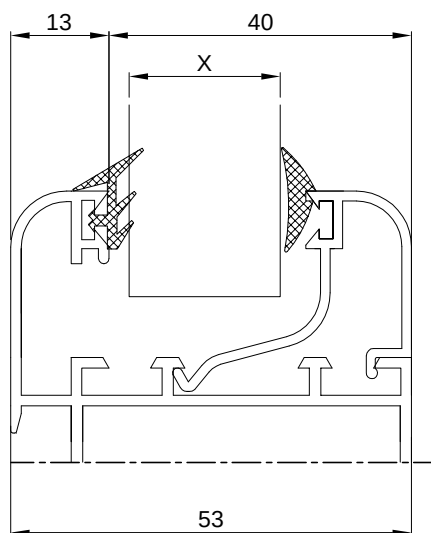
CODE	Izgled-presjek	Opis	Materijal	Nap.
360.001		- Čep za profil D45-030 - Stara oznaka 407.740.55 (A2110)		
360.002		- Čep za profil D45-030 - Stara oznaka 407.740.55 (02439)		
373.003		- Maska za drenažni otvor - Stara oznaka 509.261.55 (2428 xxxx)		
135.010		- Škare utklopnog prozora - Stara oznaka D-300 (02042-veća)		
135.011		- Škare utklopnog prozora - Stara oznaka D-300 (02043-manja)		
144.001		- Škljoca otklopnog prozora - Stara oznaka 503.640.xxxx (01706 xxxx)		
380.008		- Kutnik za lajsne (D45-040 i D45-041) - Stara oznaka A2236R9010 (Master)	Zamak	
370.063		- Kutnik za lajsnu D45-040 - Proizvođač: Pretend-Dugi Rat	PVC	

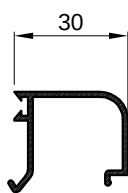
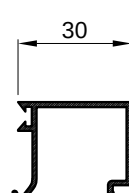
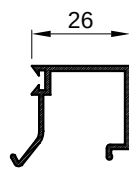
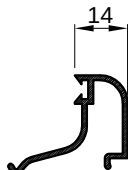
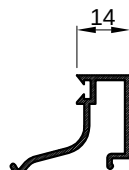
CODE	Izgled-presjek	Opis	Materijal	Nap.
135.001		- Bazni mehanizam za o-z - Stara oznaka 04766		
135.002		- Šarke za o-z - Stara oznaka 04721 xxx		
135.003		- Mala škara o-z za krilo od 390-540 mm širine - Stara oznaka 04229		
135.004		- Velika škara za krilo od 540-1000 mm širine - Stara oznaka 04230		
135.005		- Ručka za o-z - Stara oznaka 01094 xxx (1090 xxxx)		
135.006		- Dodatne škarke za krila preko 1000 mm širine - Stara oznaka 04308		
135.007		- Leđno ključanje za o-z - Stara oznaka 04648		
135.008		- Kračuni za pomoćno krilo - Stara oznaka 04265		
135.009		- Šarke za pomoćno krilo - Stara oznaka 04722 xxx		

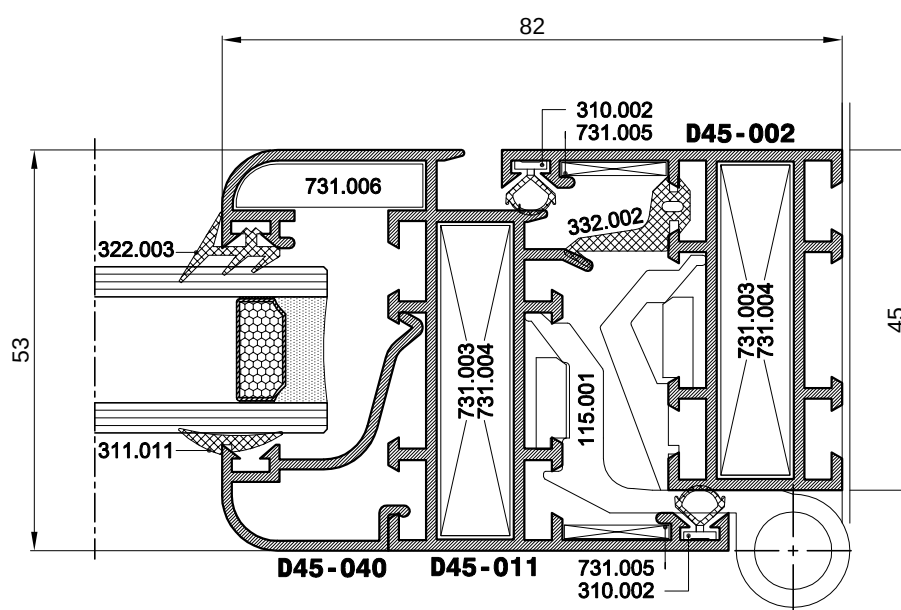
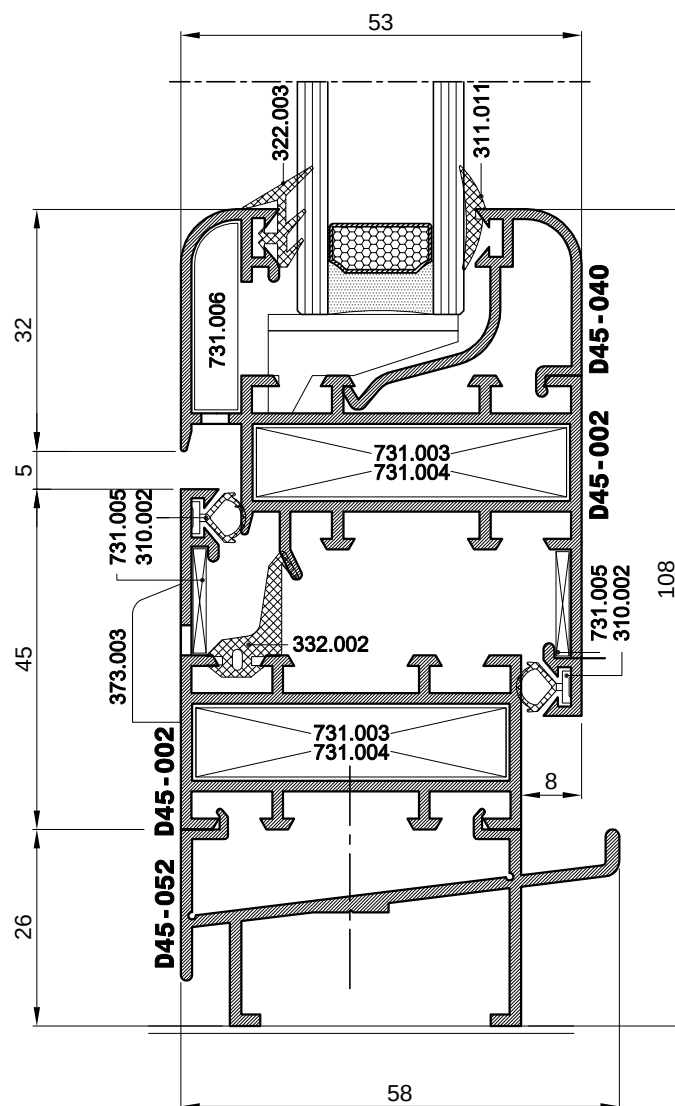
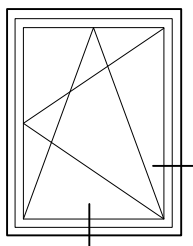
CODE	Izgled-presjek	Opis	Materijal	Nap.
311.011		- Brtva prema staklu-unutarnja. Nosi 2.5 mm. - Stara oznaka G114.2003 (210001125)	EPDM	
311.012		- Brtva prema staklu-unutarnja. Nosi 3/4 mm. - Stara oznaka G114.2004 (210001123)	EPDM	
312.001		- Brtva prema staklu-unutarnja. Nosi 1.5 mm. - Stara oznaka 126 091 (01005)	EPDM	
311.013		- Brtva prema staklu-unutarnja. Nosi 5 mm. - Stara oznaka 126 036 (210000059)	EPDM	
322.003		- Brtva prema staklu-vanjska. Nosi 3 mm. - Stara oznaka G114.2059 (02004)	EPDM	
320.001		- Brtva prema staklu-vanjska. Nosi 3 mm. - Stara oznaka G114.2059 (PR1015-2004)		
332.002		- Srednja brtva - Stara oznaka G114.1.042 (02763)	EPDM	
330.001		- Srednja brtva - Stara oznaka G114.1.042 (PR1010-2763)		

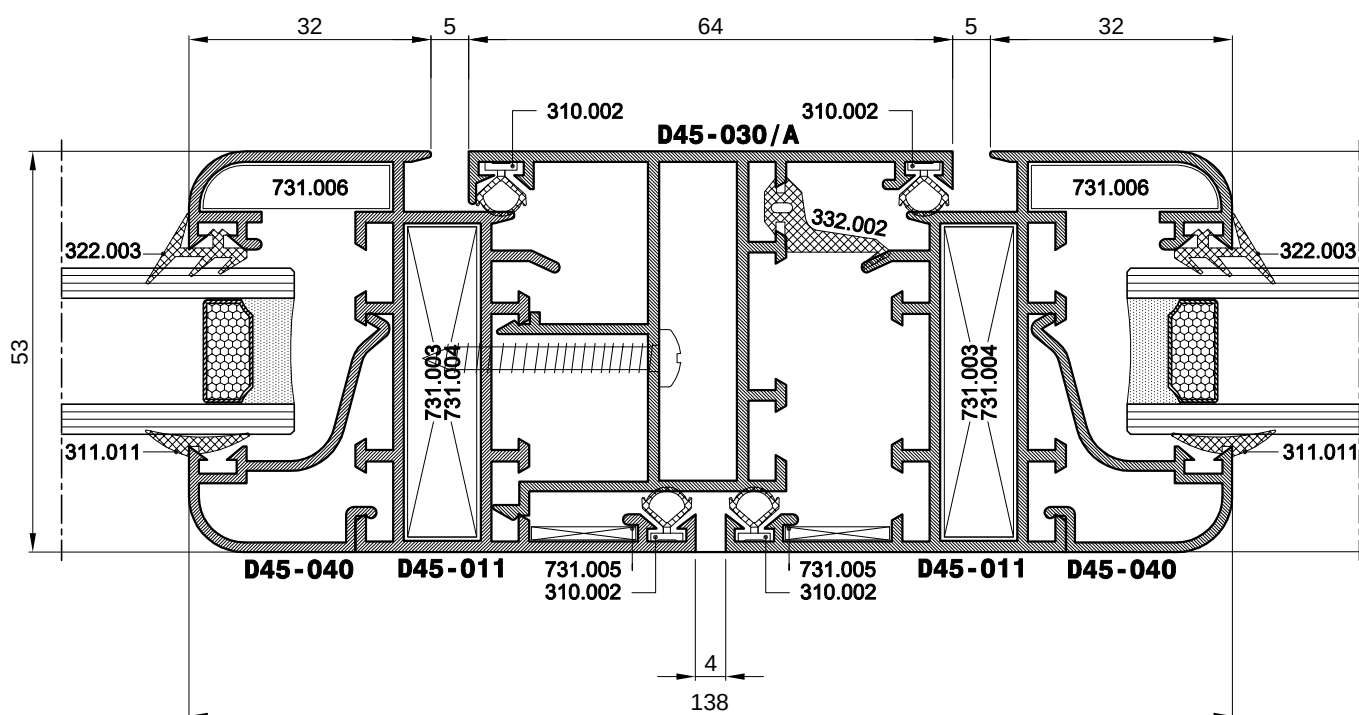
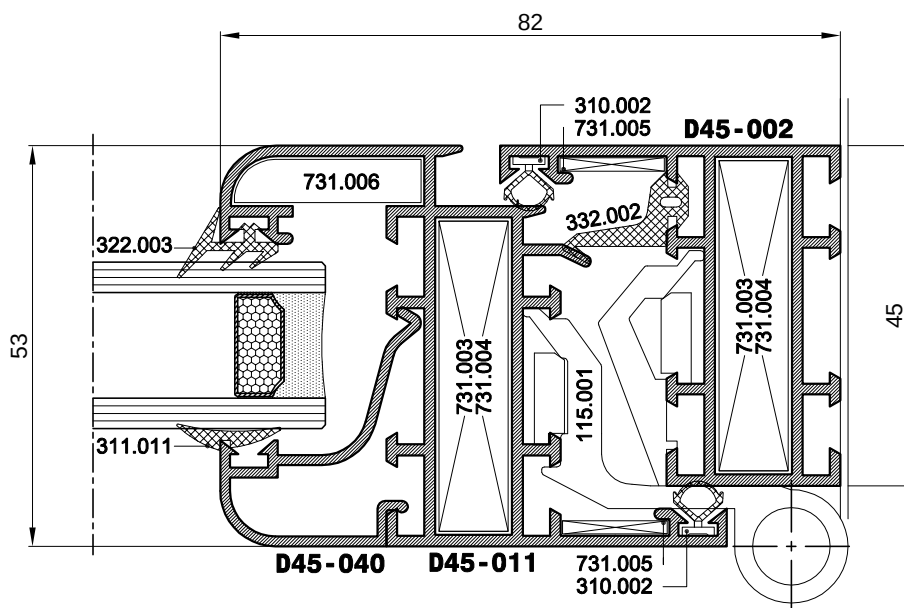
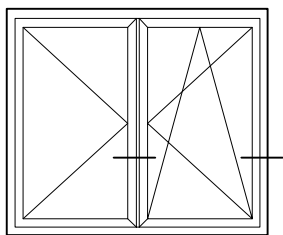
CODE	Izgled-presjek	Opis	Materijal	Nap.
310.001		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (PR1011-1866)	EPDM	
310.002		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (PR1012-3866)		
312.002		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (01866)		
312.003		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka G114.2002 (03866)		
312.004		- Brtva na spoju-unutarnja i vanjska. - Stara oznaka 02405 - Brtva za utiskivanje	EPDM	
362.001		- Kutni umetak za centralnu brtvu - Stara oznaka 520.042.55 (04018)	EPDM	
347.003		- Četkasta brtva 7x9 - Stara oznaka: Četkasta brtva 7x9	EPDM	
344.014		- Brtva na spoju lamela - Stara oznaka: C781-M	EPDM	

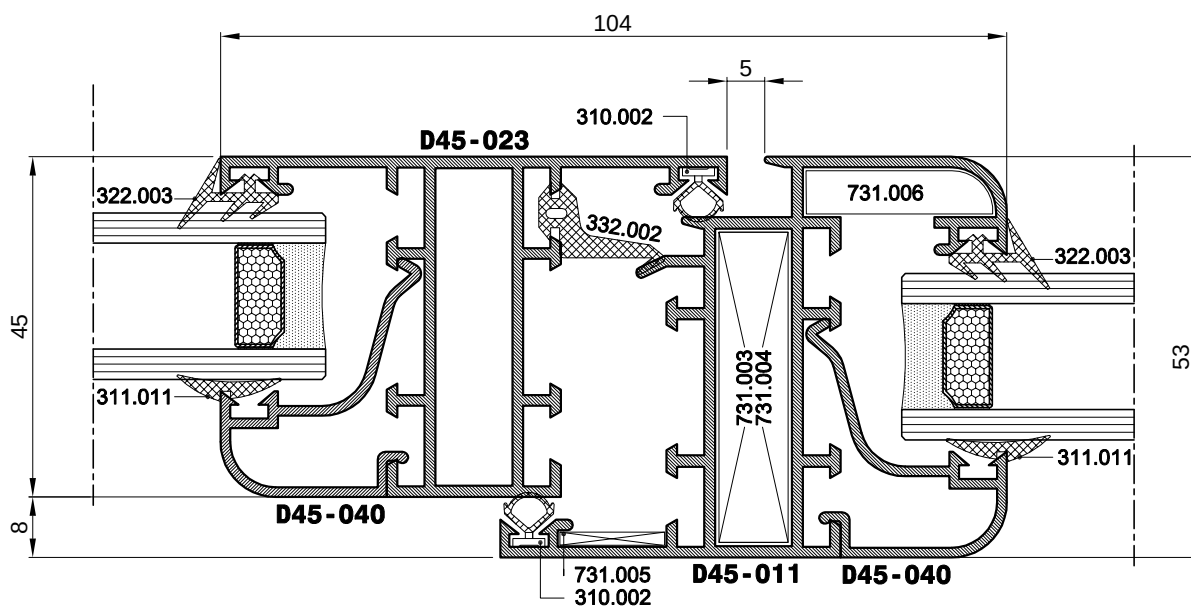
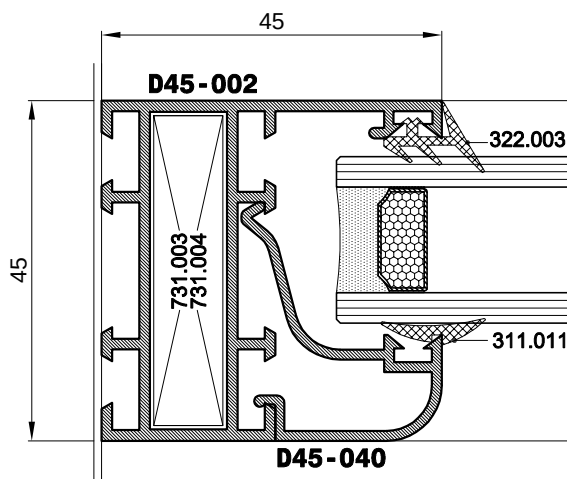
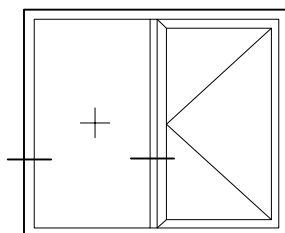
CODE	Izgled-presjek	Opis	Materijal	Nap.
344.010		-Brtva na spoju lamela -Stara oznaka: 01104-M	EPDM	

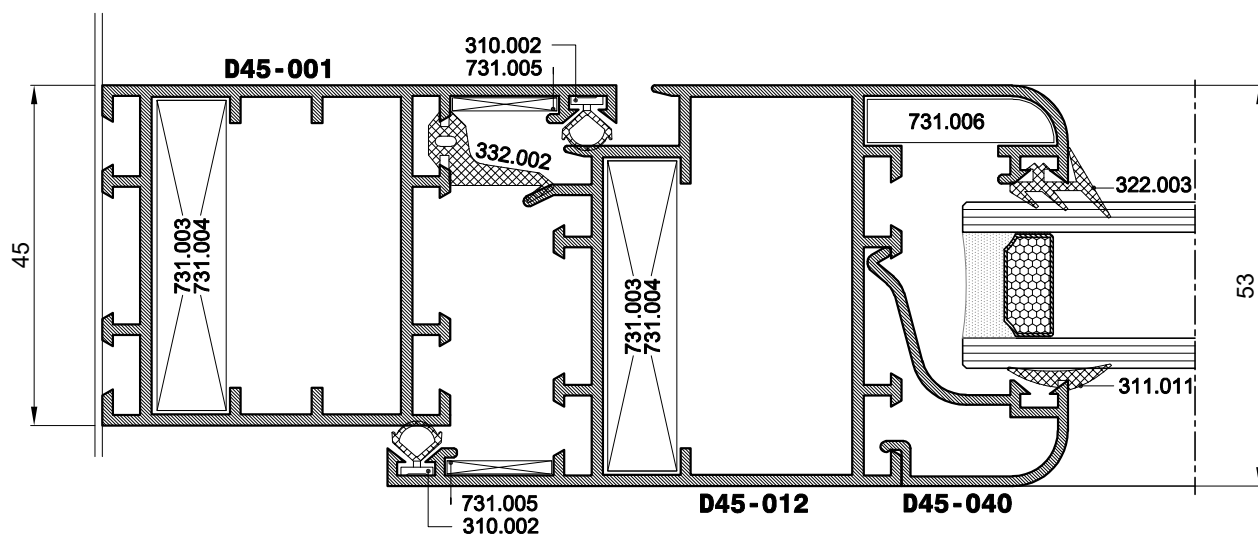
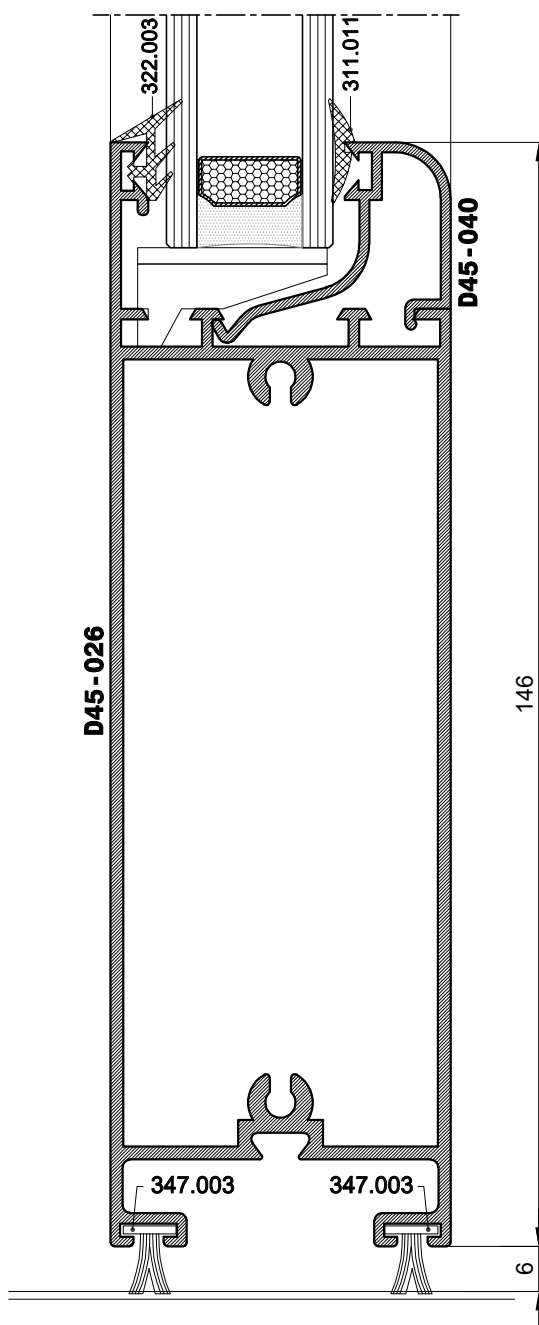
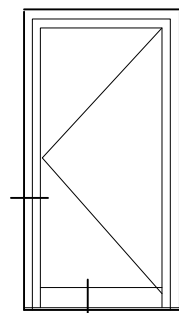


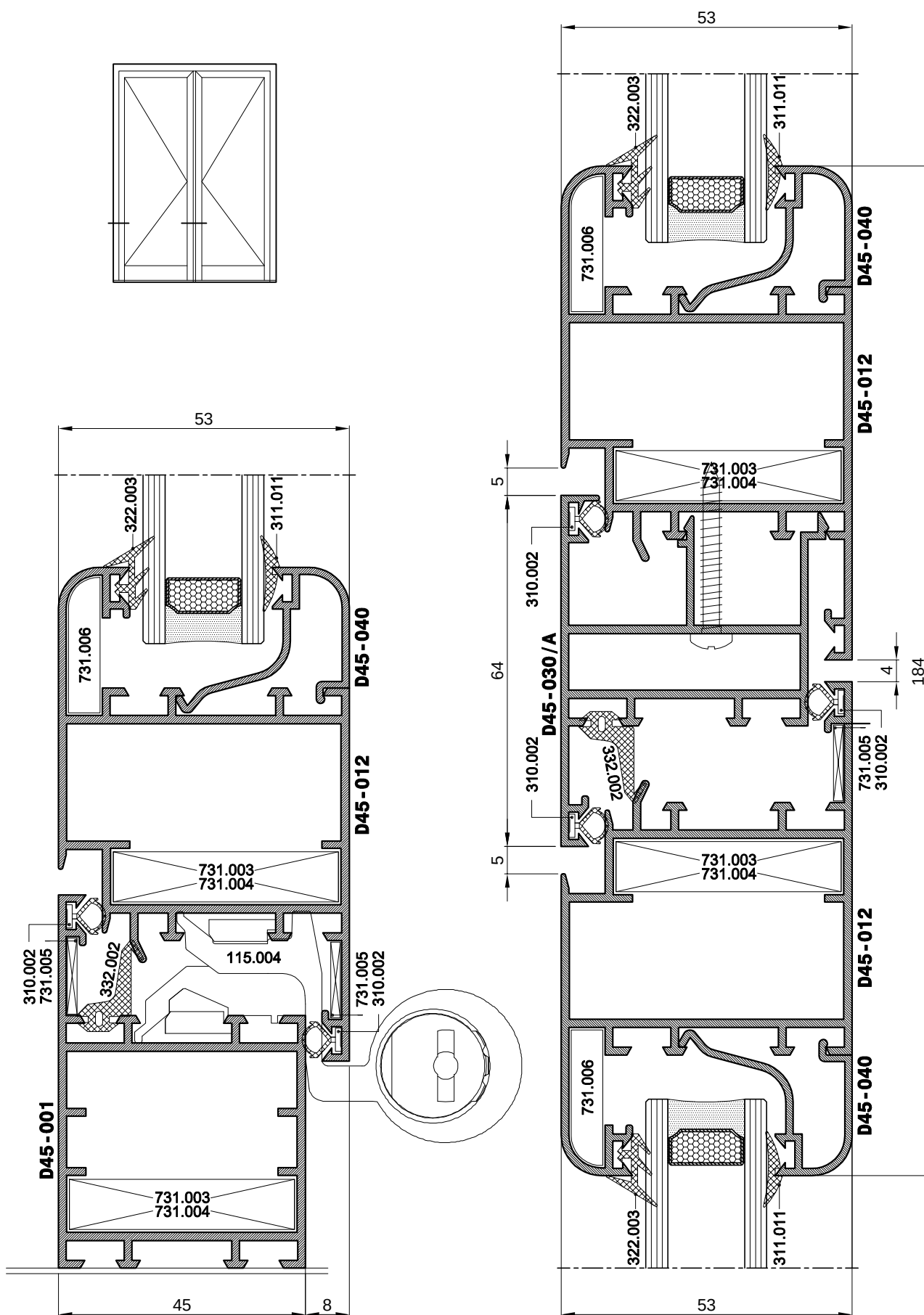
Ispuna X	Vanjska brtva	Unutarnja brtva	Lajsna	
3-4	320.001	311.012	 D45-041	 D45-043
4-5	320.001	311.011		
6	320.001	312.001		
7-8	320.001	311.012		 D45-045
8-9	320.001	311.011		
10	320.001	312.001		
18	320.001	311.013	 D45-040	 D45-042
19-20	320.001	311.012		
21	320.001	311.011		
22	320.001	312.001		

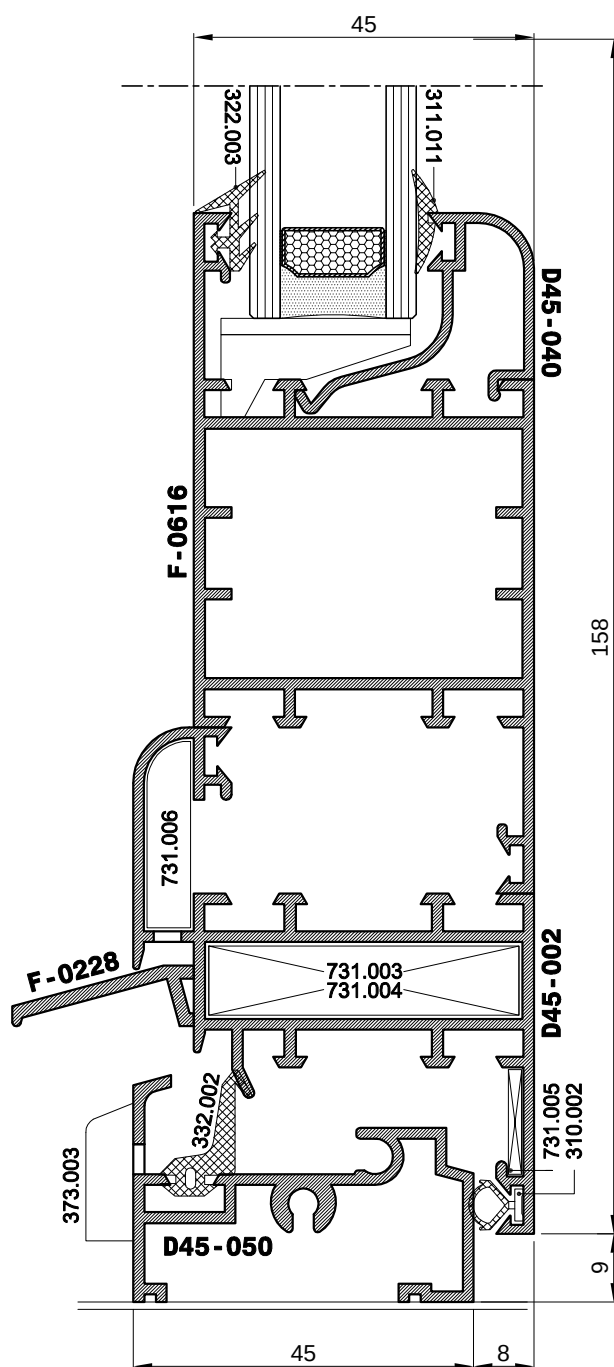
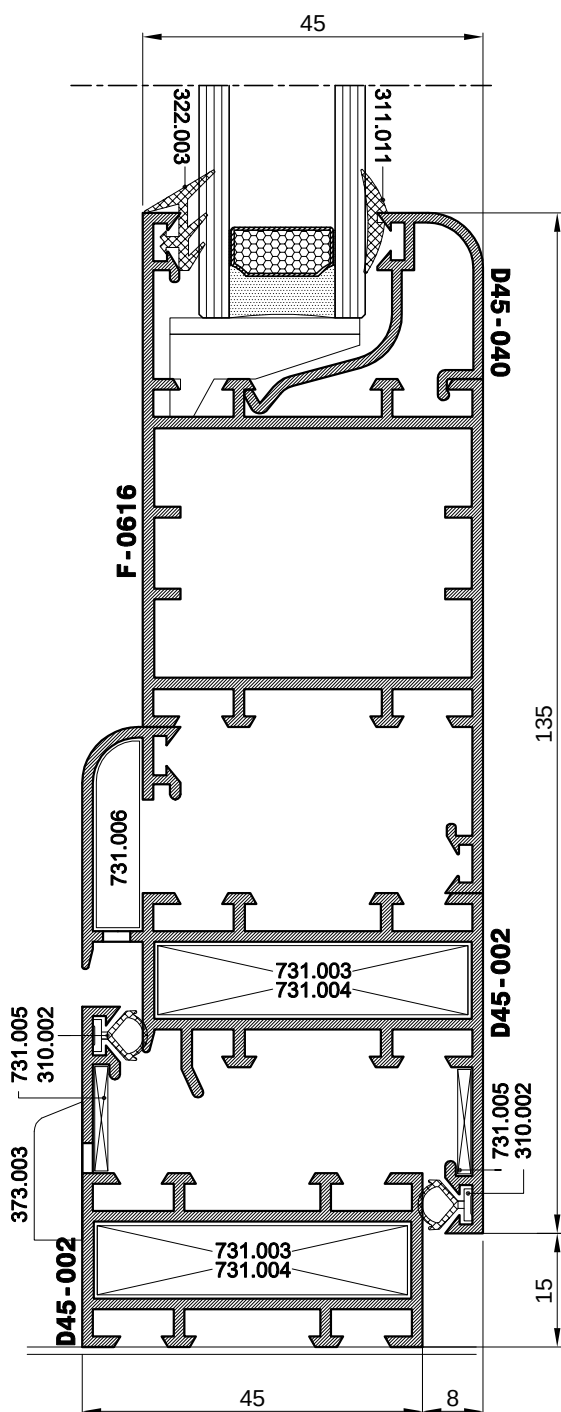
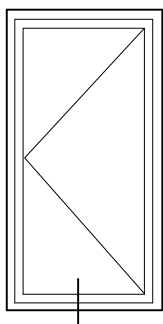


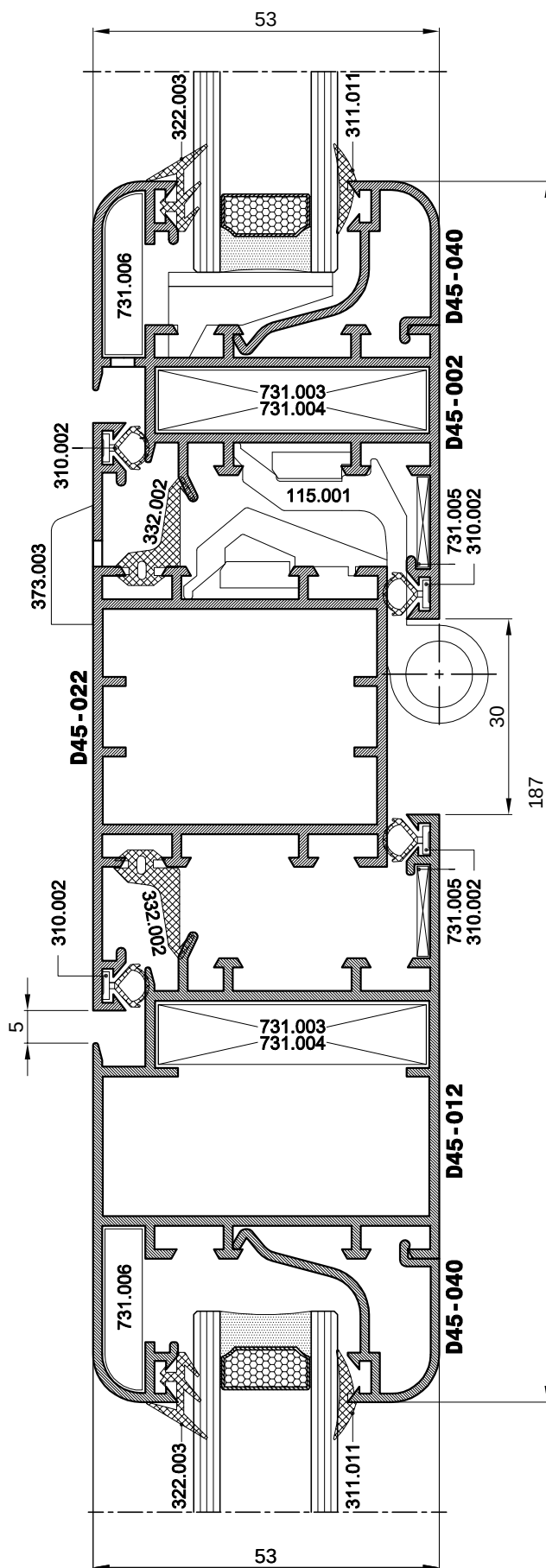
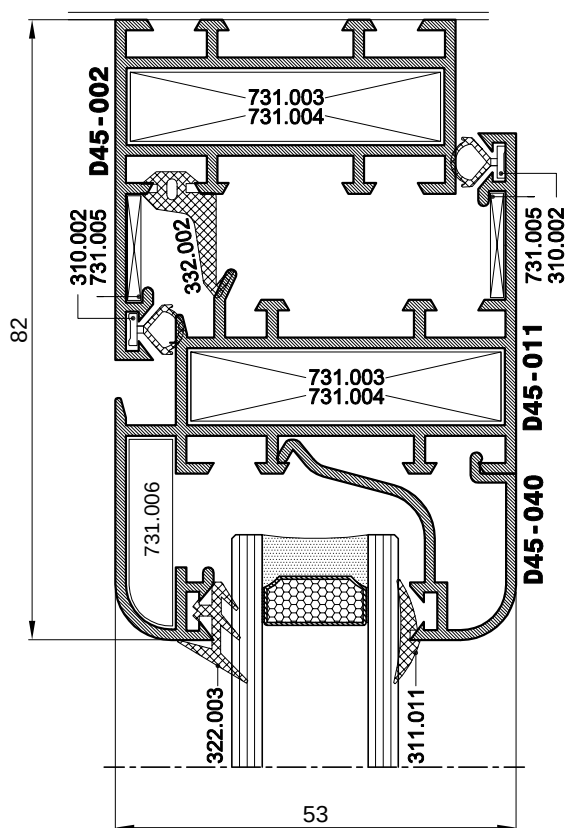
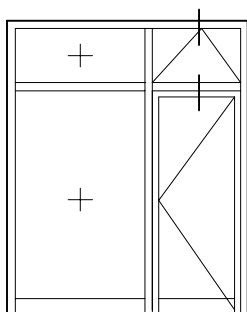


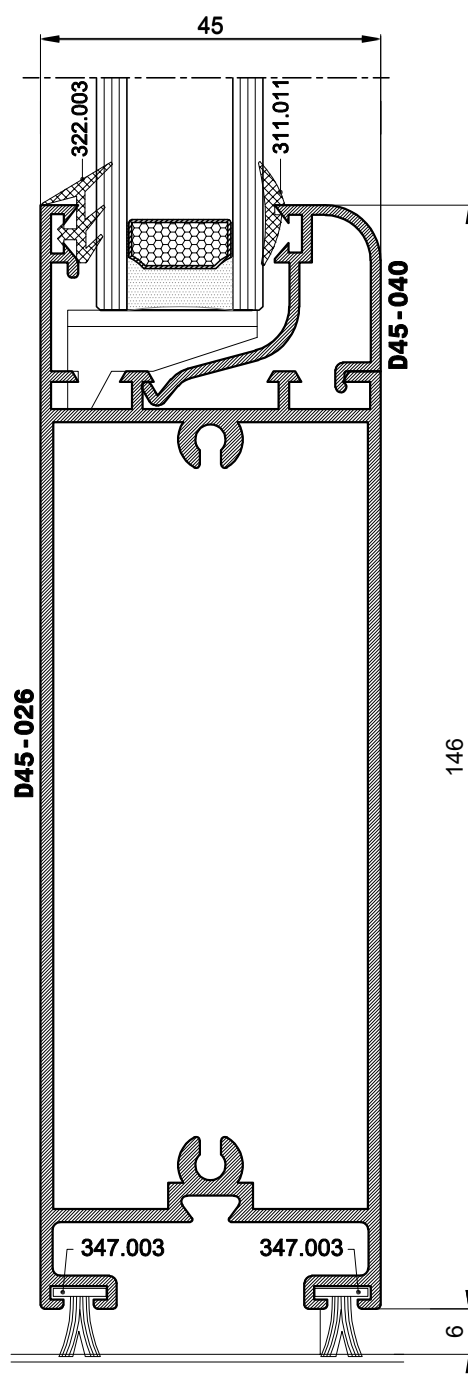
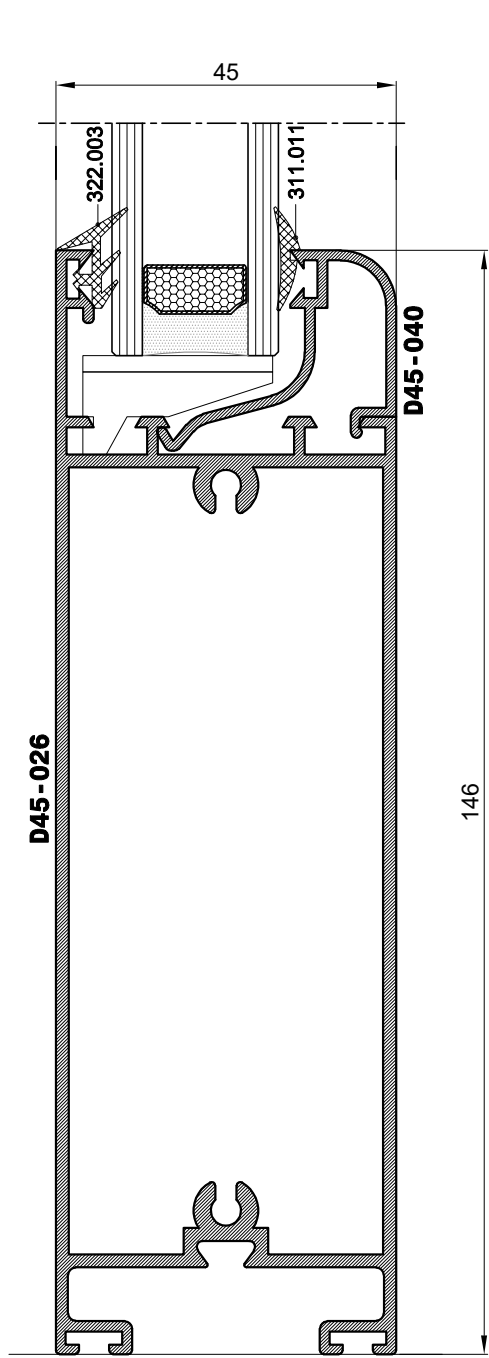
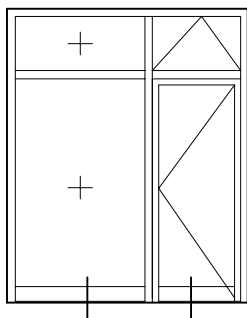


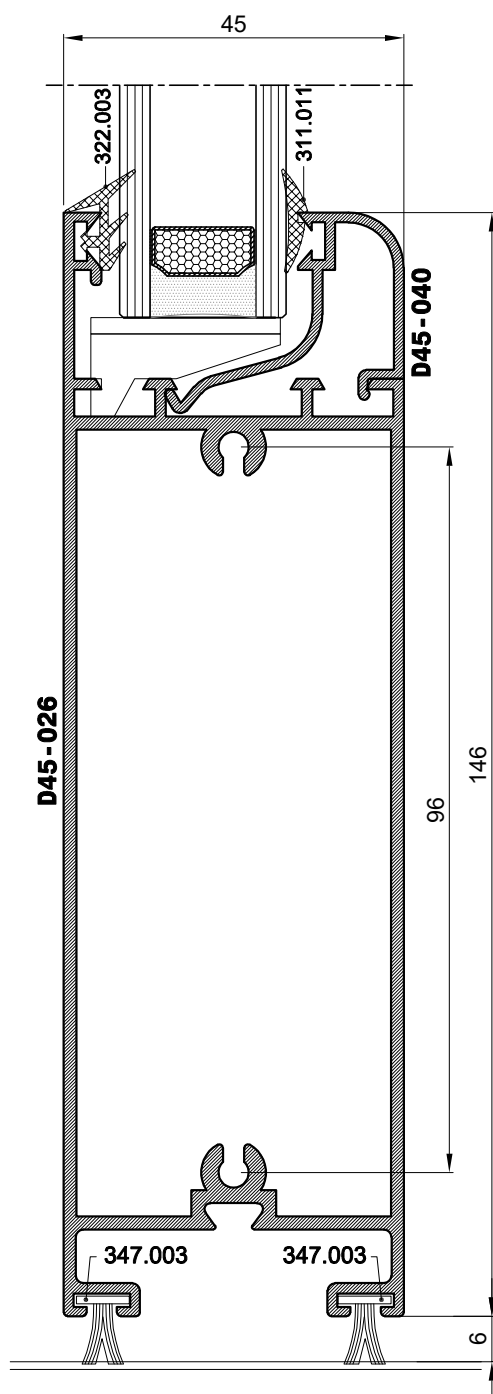
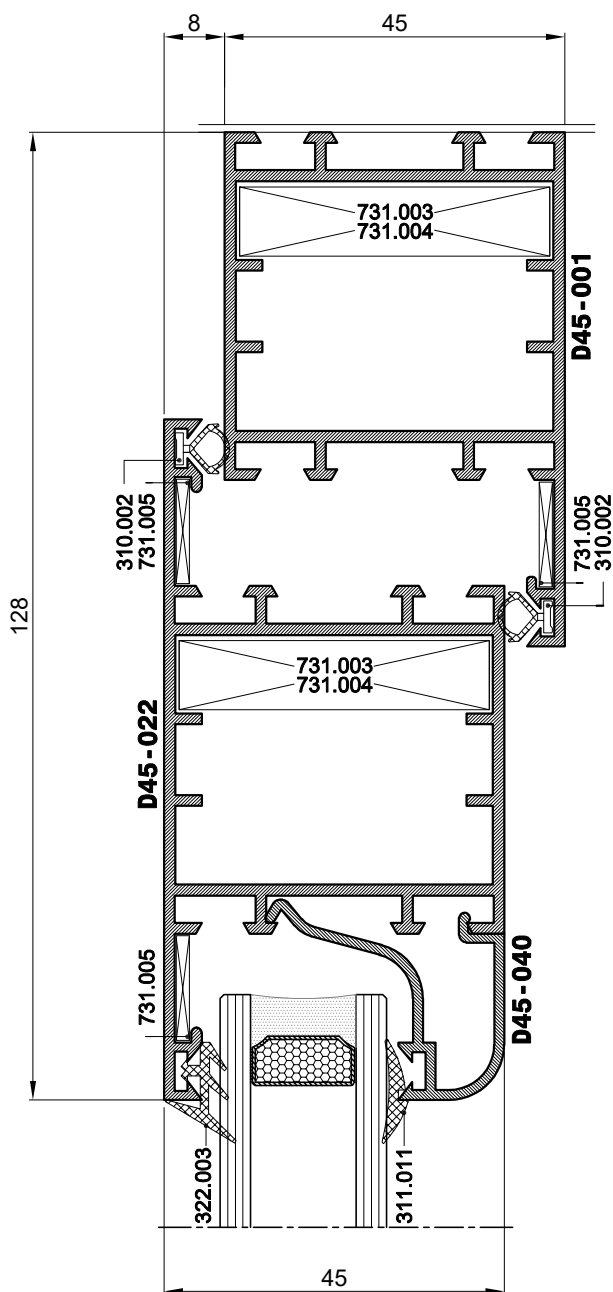
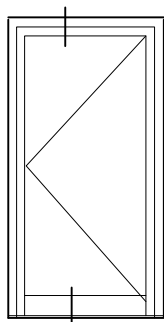


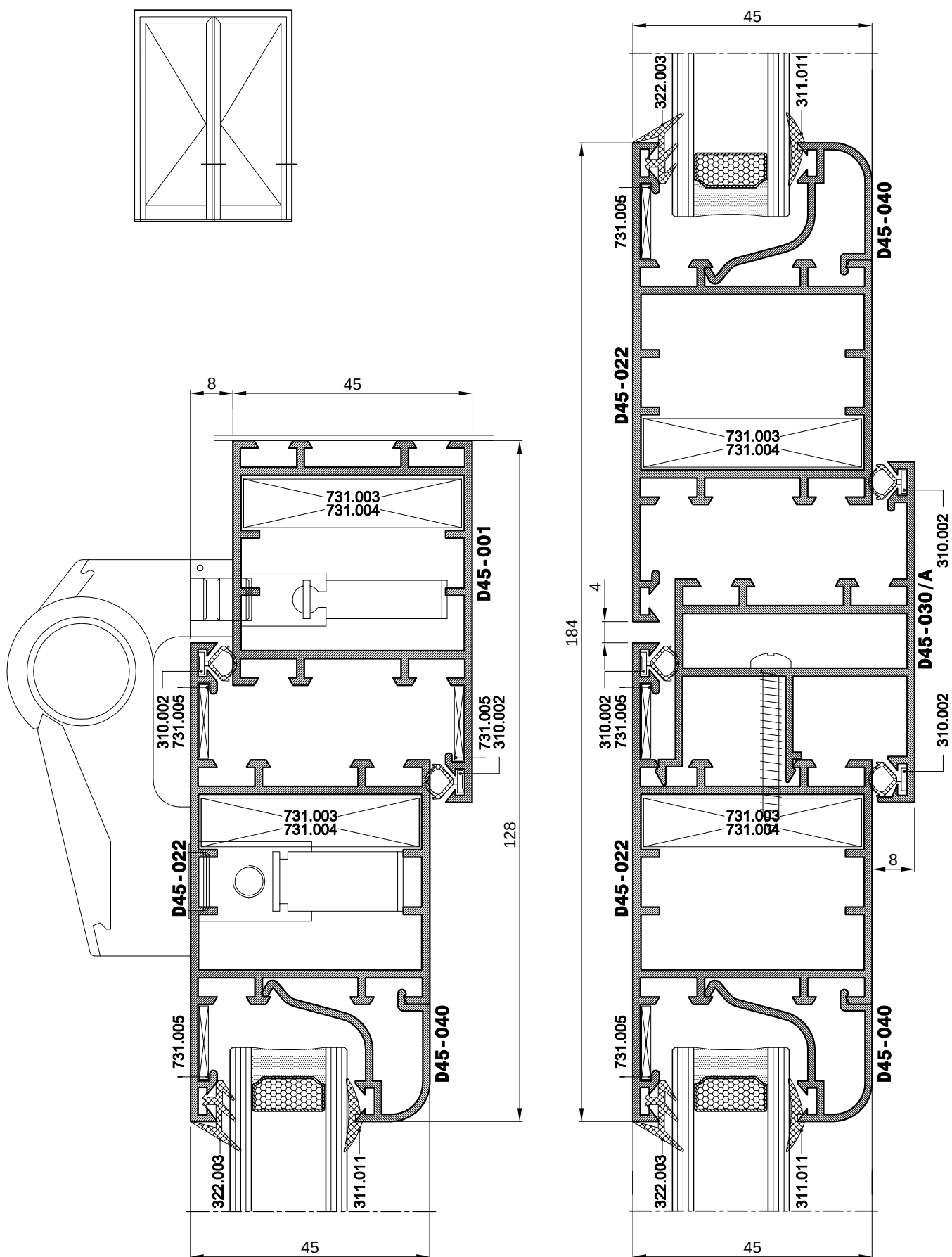


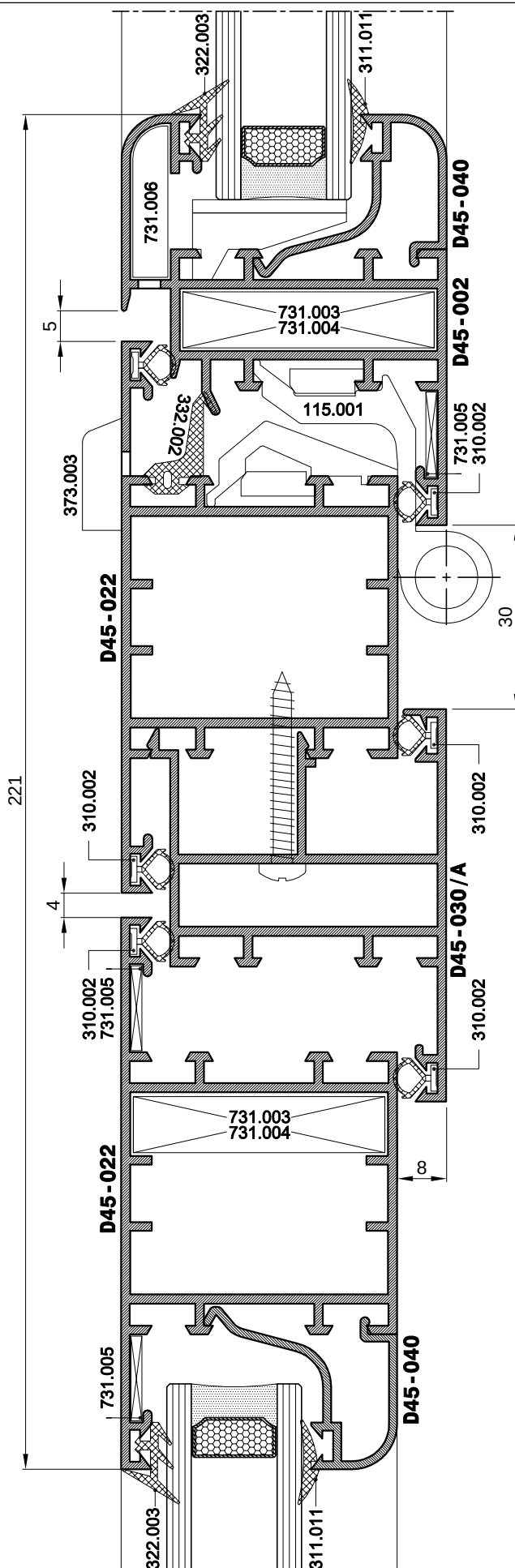
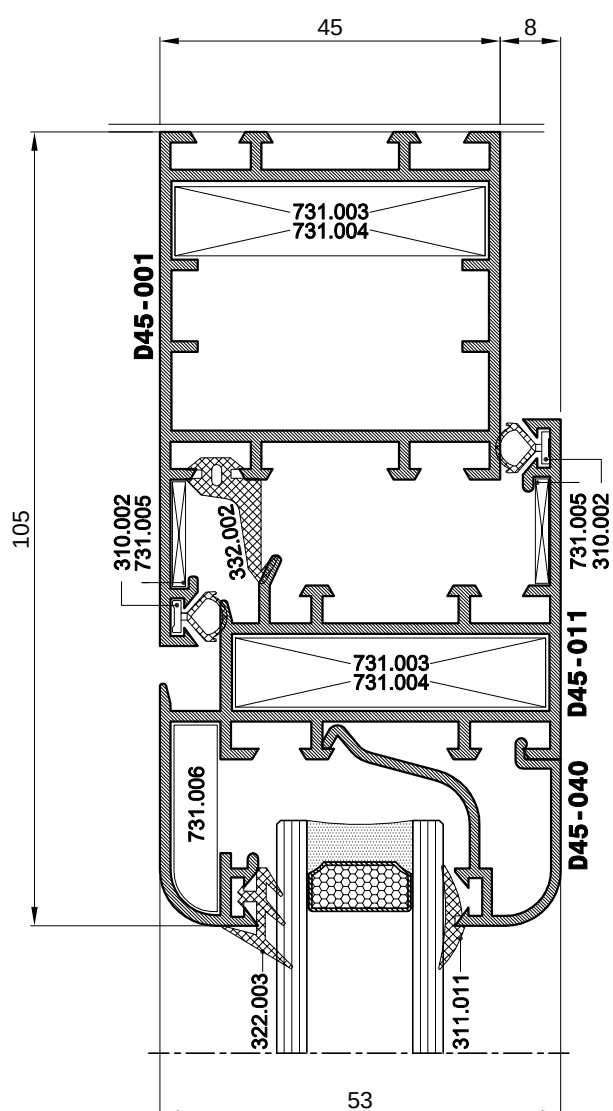
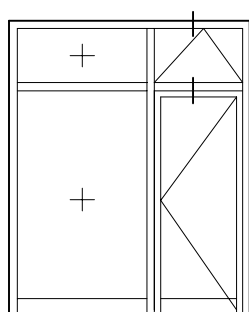




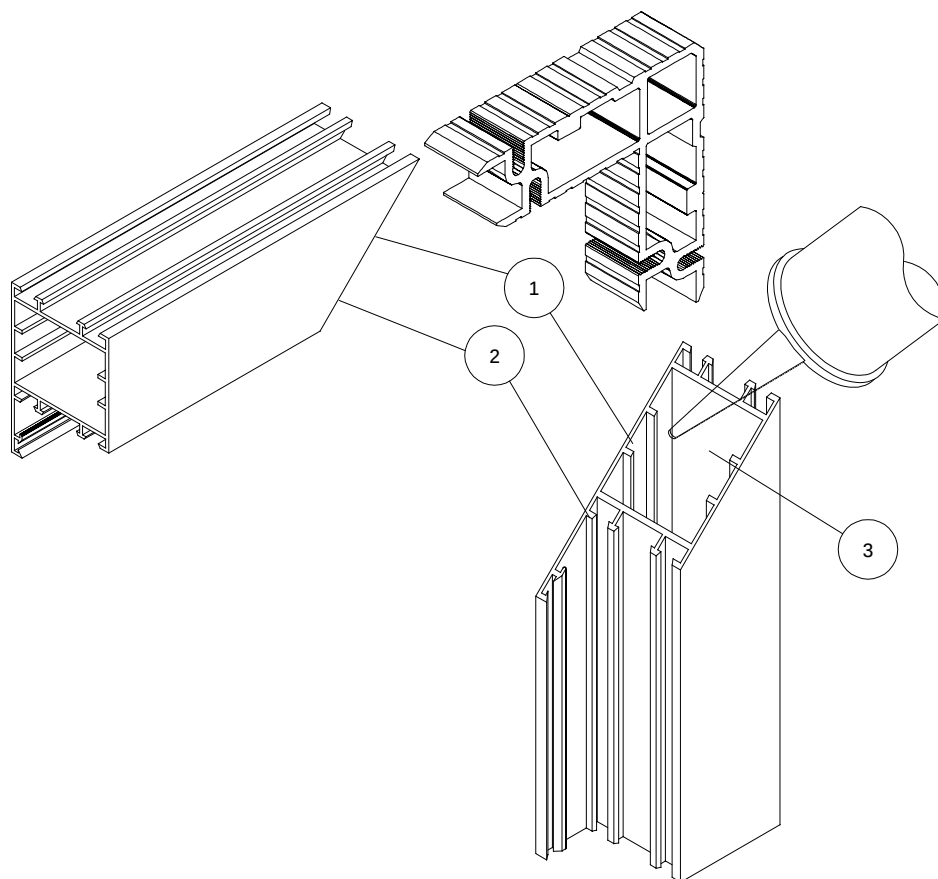








SPAJANJE PROFILA KUTNICIMA POD 90°



POSTUPAK SPAJANJA PROFILA:

1. Površine koje se spajaju-rezove očistiti i odmastiti prikladnim sredstvom /npr. Sika Remover 208; Wurth-kat.br.:892 130 30/.
2. Premazati površine koje se spajaju ljepilom za metal /npr. Sika Force 7851; Wurth-kat.br.:892 130 010/.
3. Ljepilo za metal ušpricati u komoru za kutnik - po opsegu komore
4. Profile s kutnikom izravnati i spojiti
5. Dio ljepila koji iscuri između rezova očistiti sredstvom za čišćenje i odmašćivanje /npr. Sika Remover 208; Wurth-kat.br.:892 130 30/.

NAPOMENA:

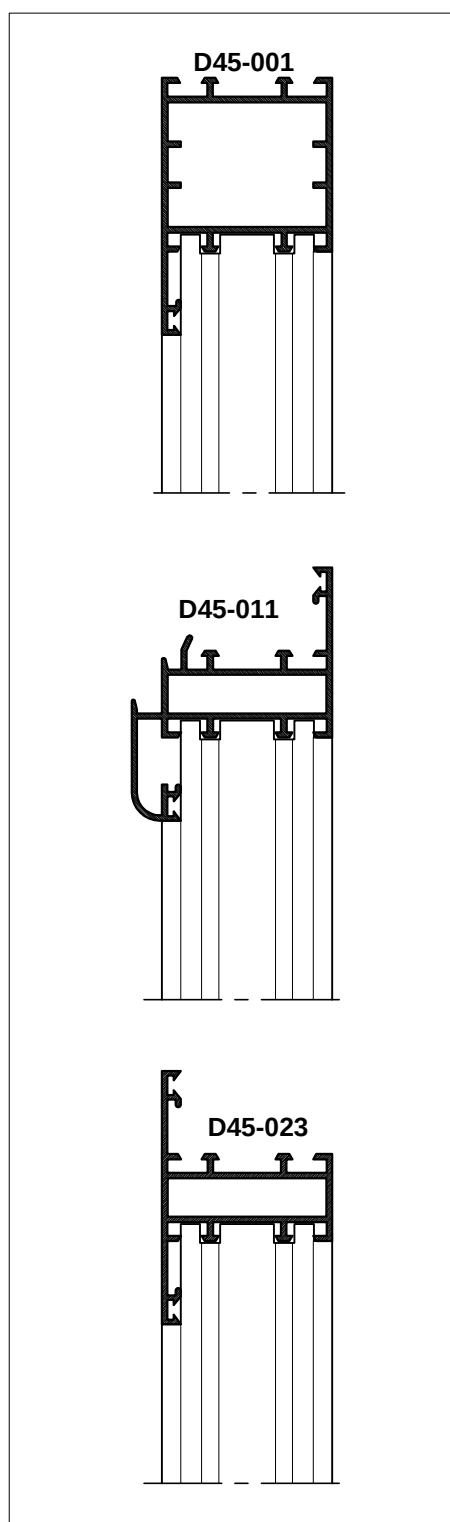
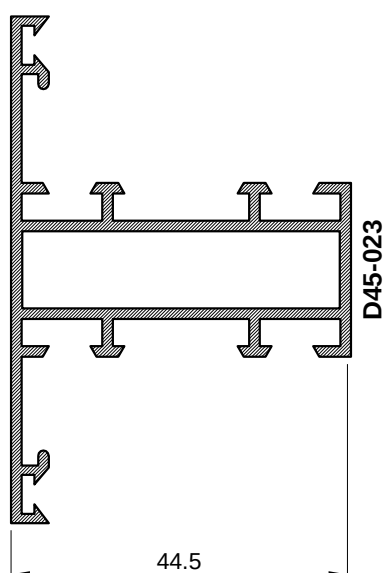
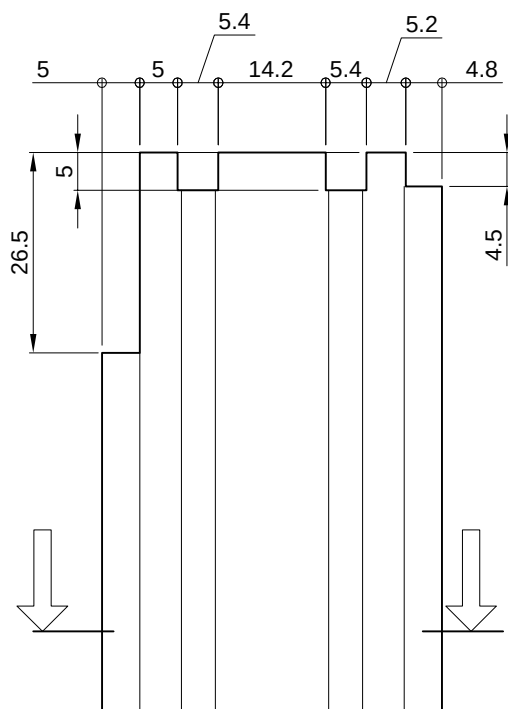
Ovaj postupak spajanja profila primjenjiv je za sve Feal-ove kutnike i njima odgovarajuće komore:

Lijepljenjem rezova i kutnika ljepilima za metal osigurava se potrebna zrako- i vodonepropusnosti spoja kao i dodatna mehanička čvrstoća spoja.

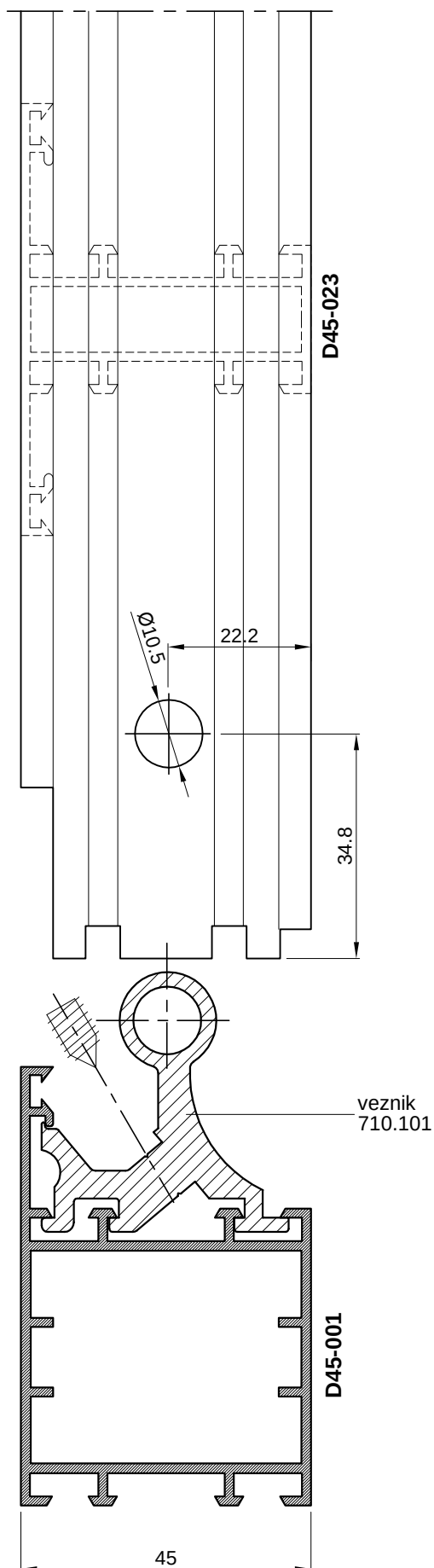
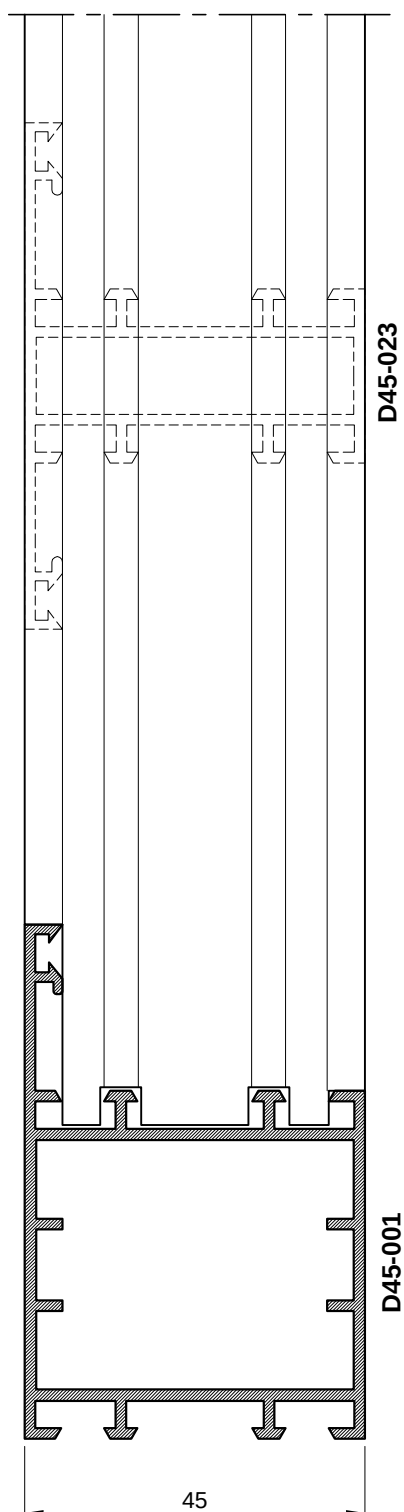
-Obradu profila raditi snopom glodala
za seriju 45 Dalmo

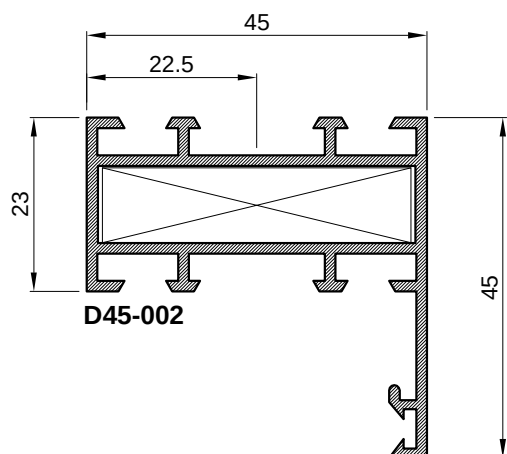
OBRADA PROFILA PREČKE D45-023
D45-021
D45-022
D45-025
D45-026
D45-024
D45-027

PREMA PROFILIMA KRILA I RAMA I PREČKE



SPAJANJE PROFILA PREČKE VEZNIKOM

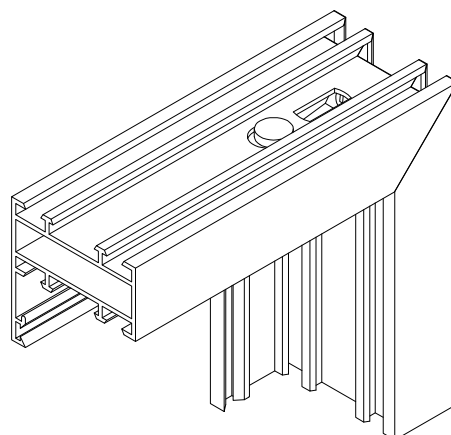
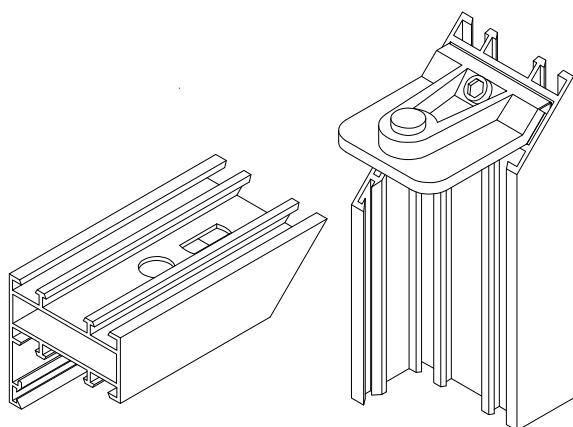
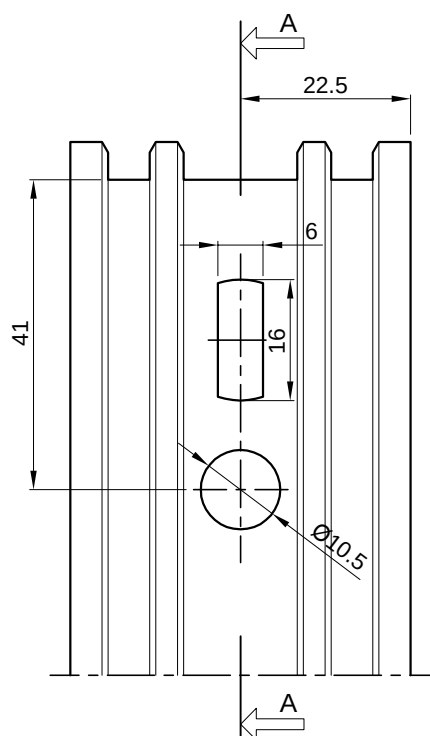
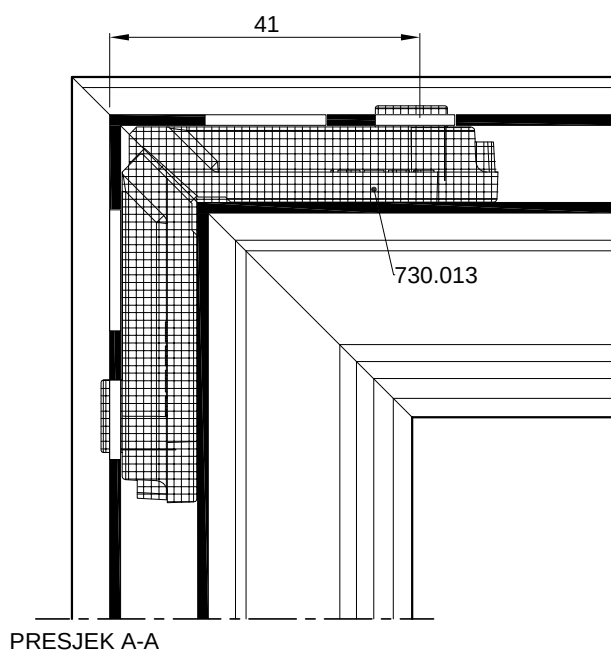


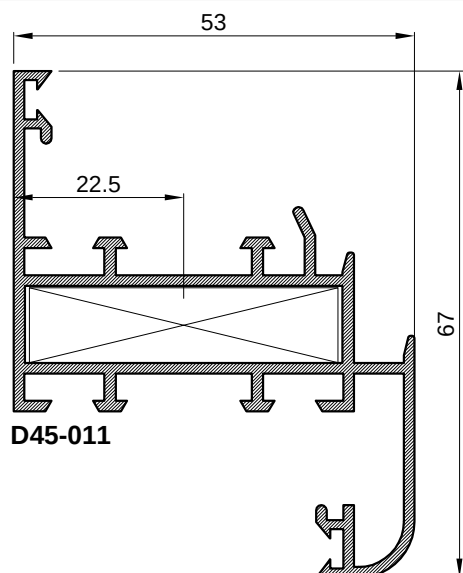


Obrada profila D45-002 za kutnik 730.013

Spajanje kutnikom 730.013 s predobradom štancanja

-obrada na pneumatskoj štanci tipa Feal br.1-art.210.000

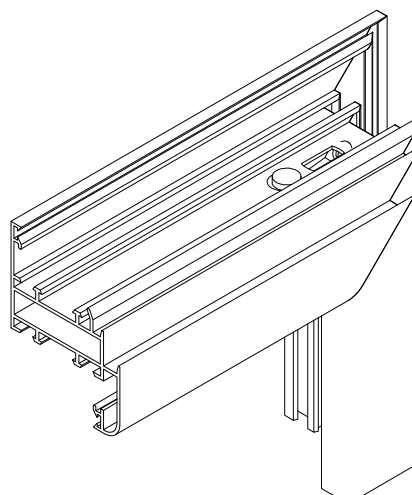
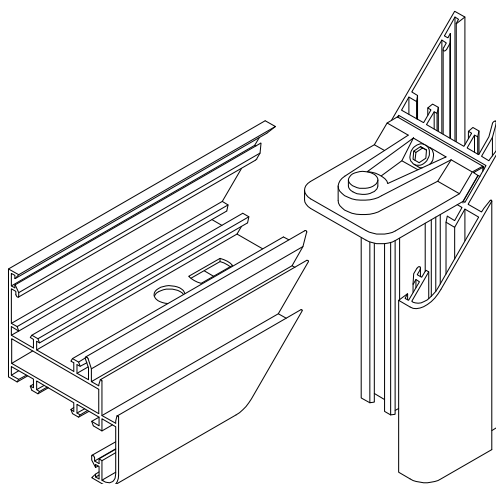
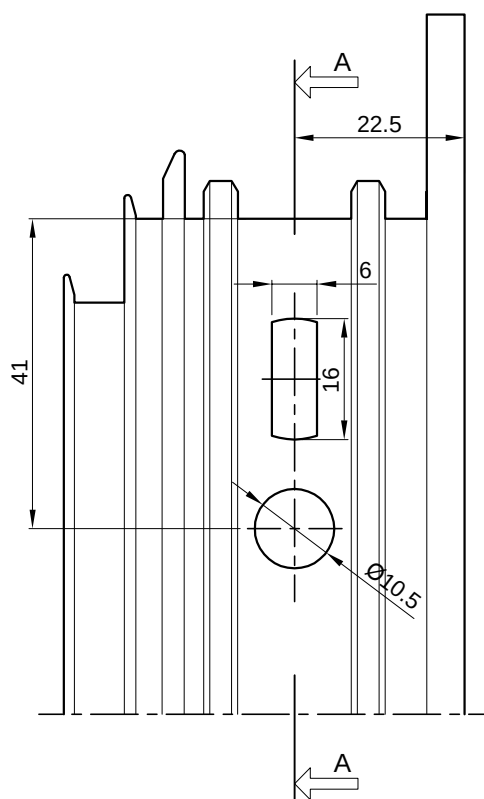
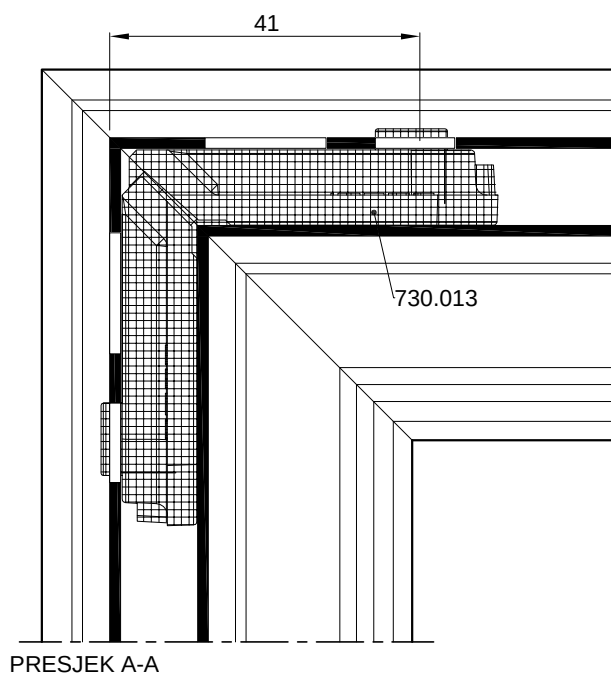




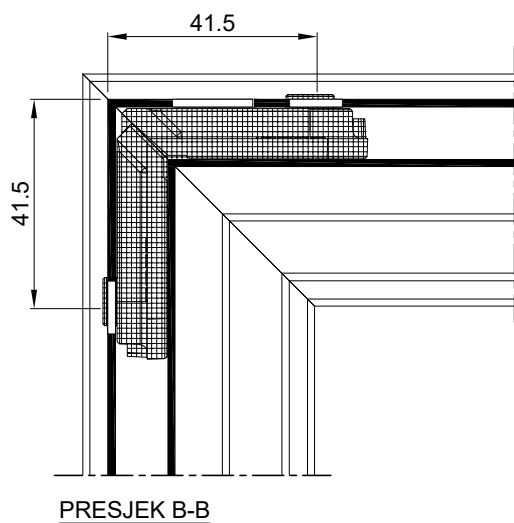
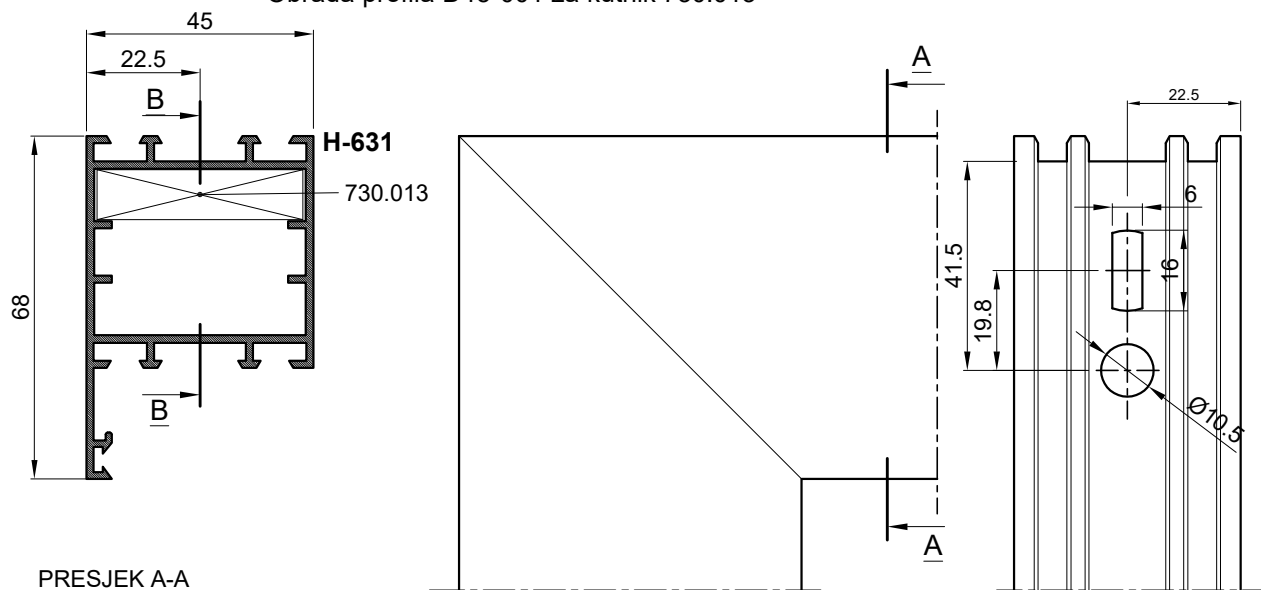
Obrada profila D45-011 za kutnik 730.013

Spajanje kutnikom 730.013 s predobradom štancanja

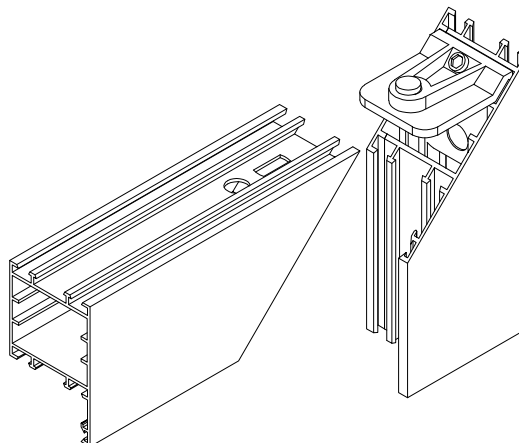
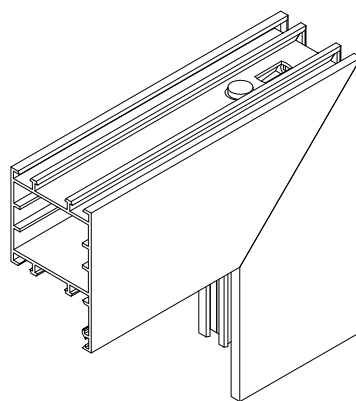
-obrada na pneumatskoj štanci tipa Feal br.1-art.210.000

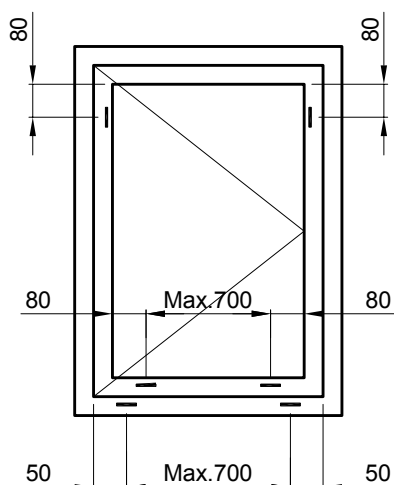


Obrada profila D45-001 za kutnik 730.013



- Spajanje kutnikom 730.013 s predobradom štancanja
- Obrada na pneumatskoj štanci tipa Feal br.2-art.210.003



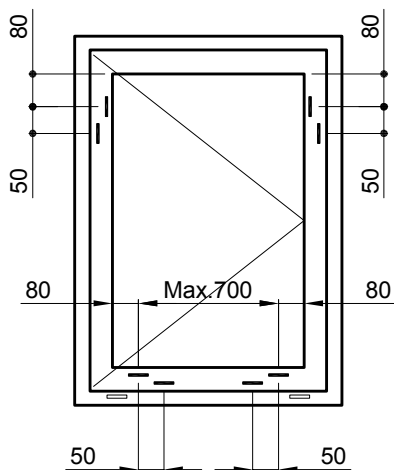
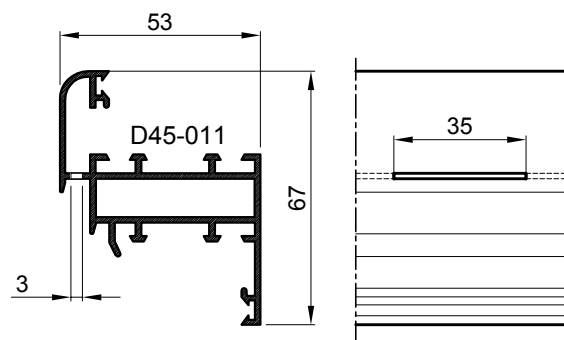
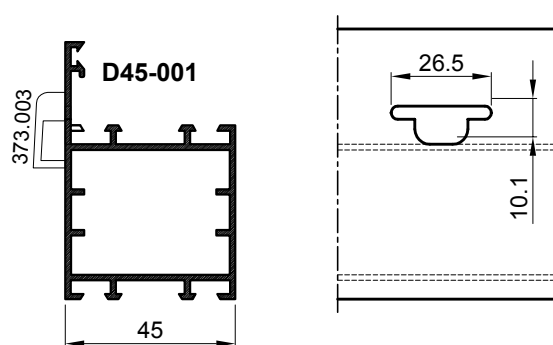


OBRADA NA OKVIRU

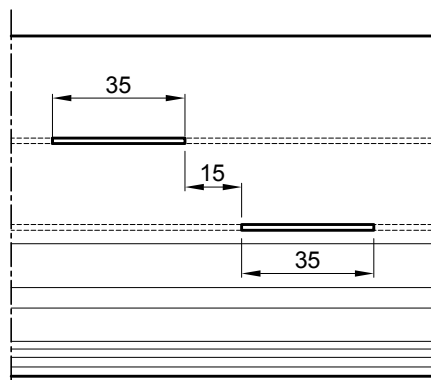
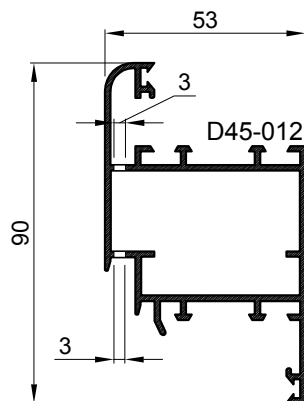
Obrada na okviru i krilu prozora

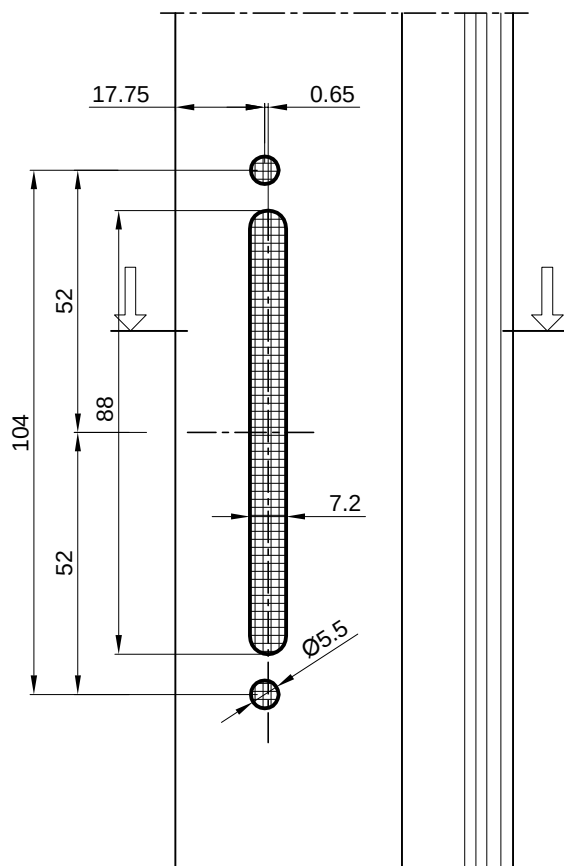
- umetak na otvoru za izvod kapljevina 373.003
- izvod kapljevina iz prozora
- ventiliranje prozora

OBRADA NA KRILU



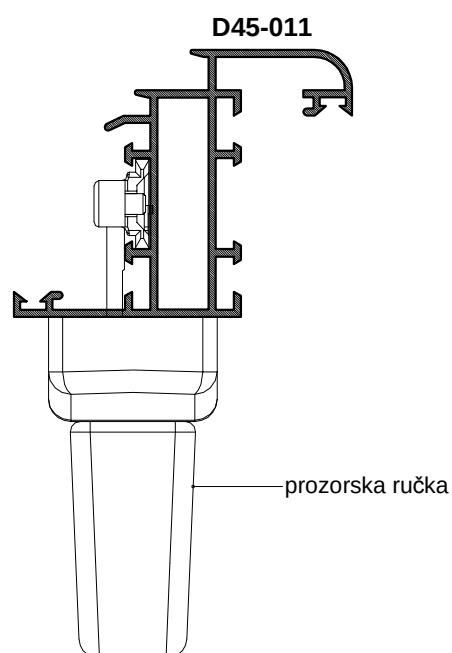
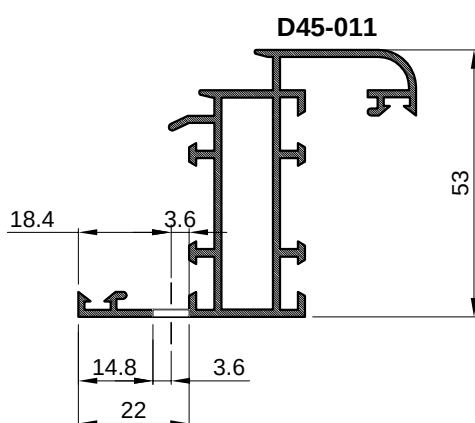
OBRADA NA KRILU





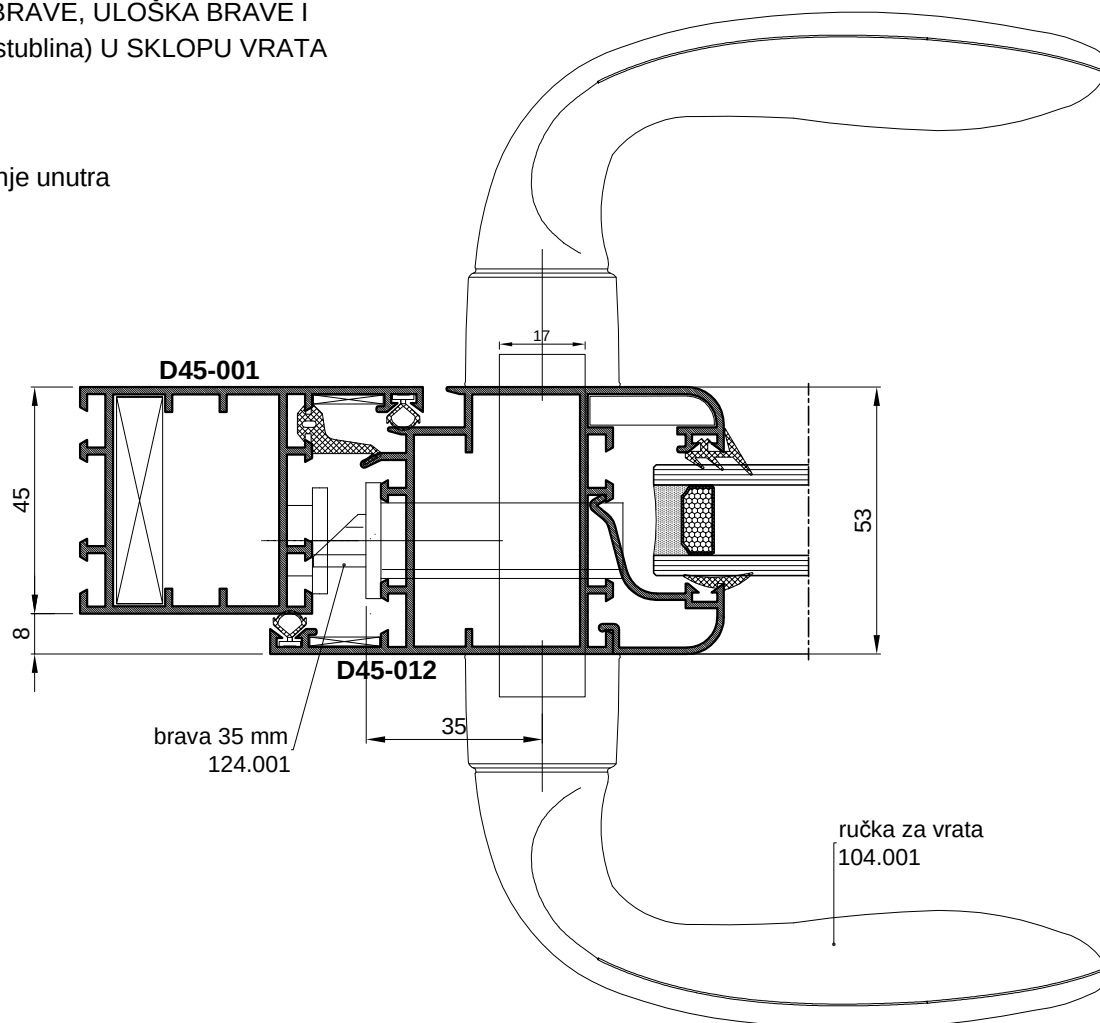
OBRADA PROFILA KRILA PROZORA ZA UGRADNJU RUČKE

- Za ugradnju prozorskih ručki
art.135.005 i art.105.004

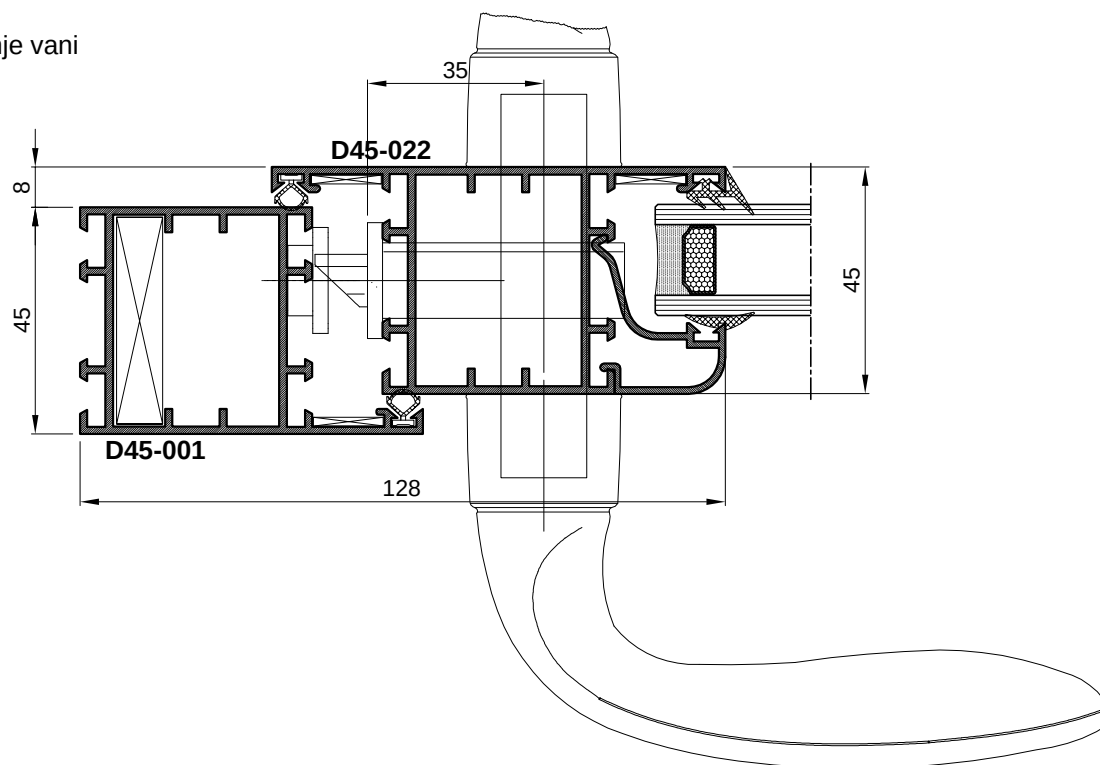


PRIKAZ BRAVE, ULOŠKA BRAVE I
RUČKE (stublina) U SKLOPU VRATA

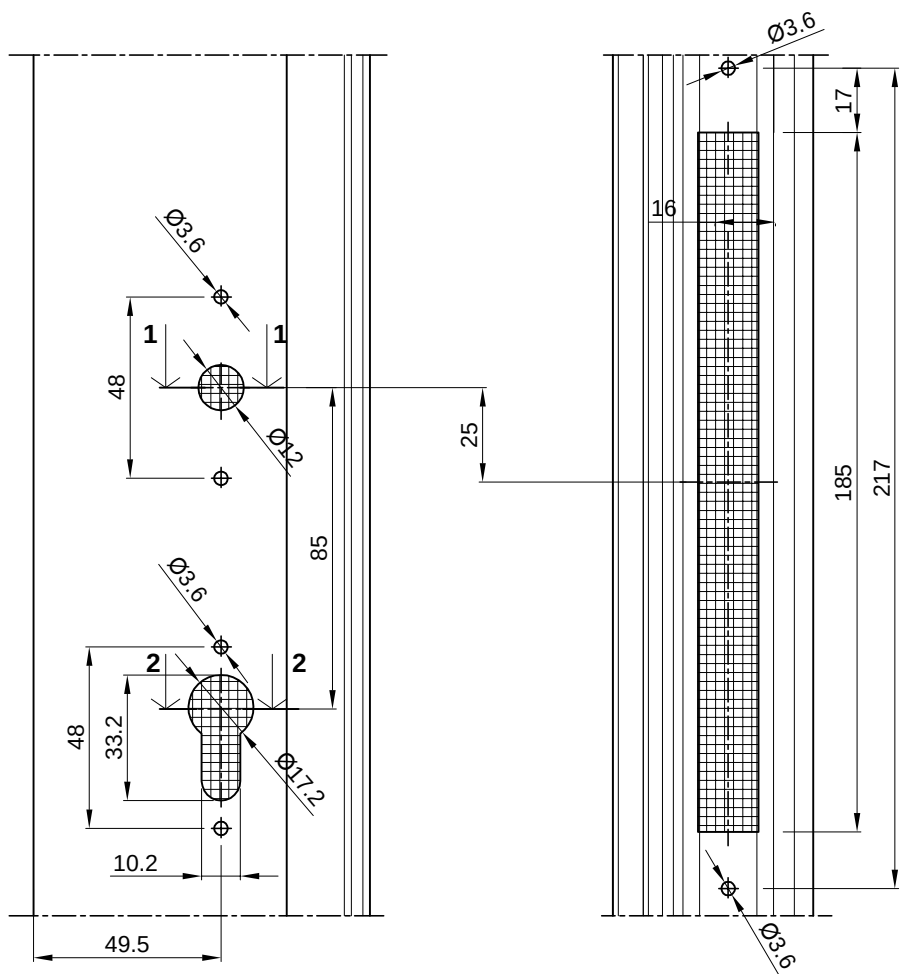
Otvaranje unutra



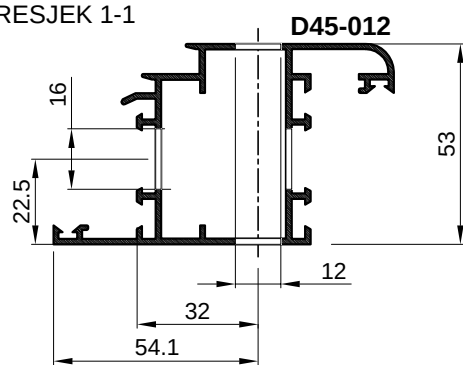
Otvaranje vani



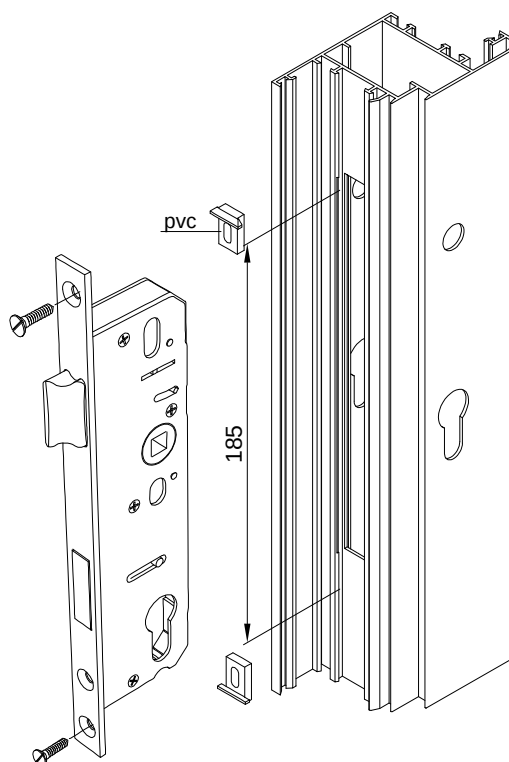
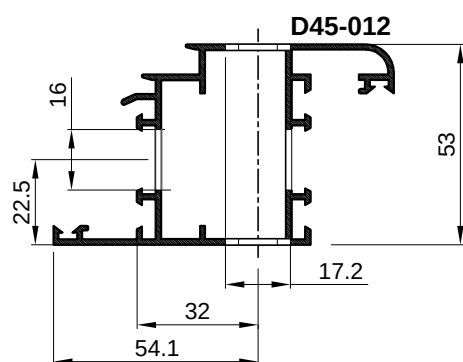
OBRADA PROFILA KRILA VRATA (otvaranje unutra) ZA BRAVU 124.001 I RUČKU 104.001(stublina)



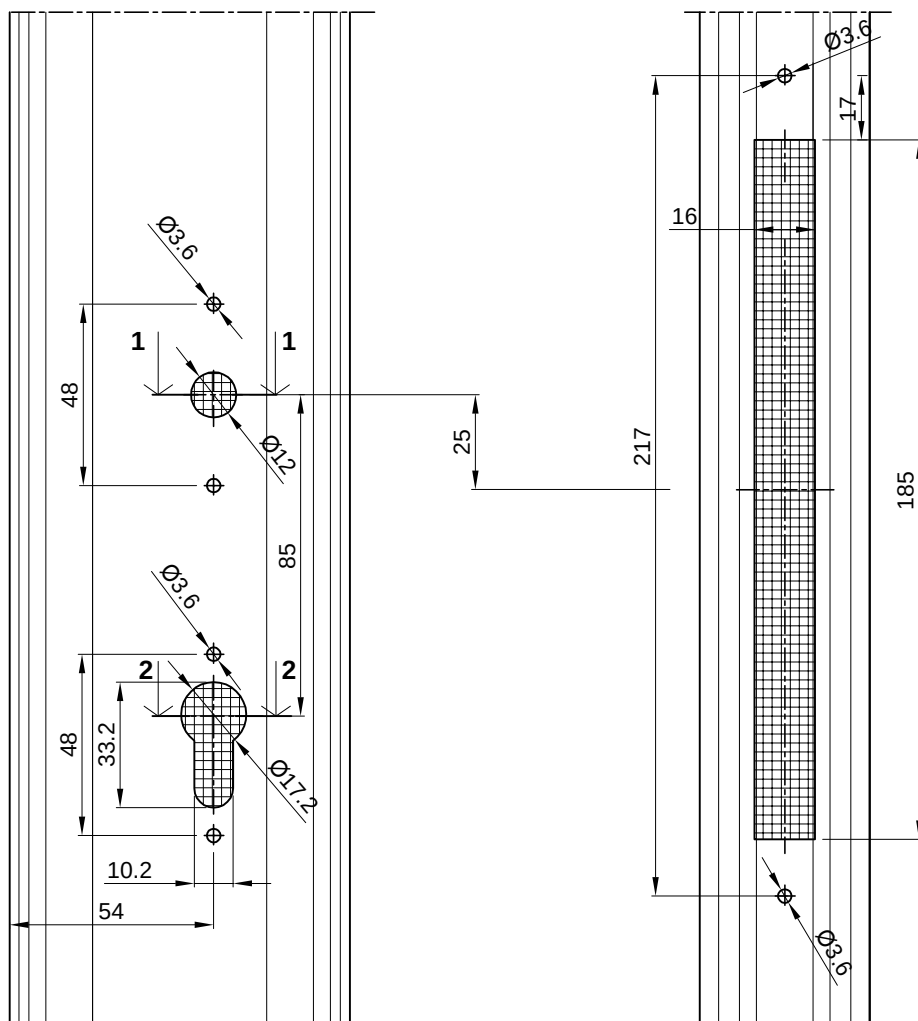
PRESJEK 1-1



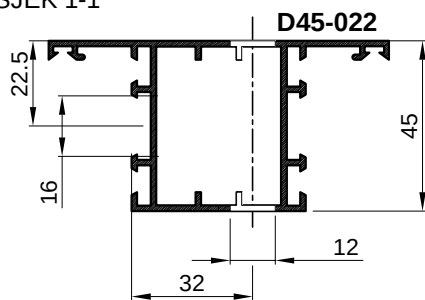
PRESJEK 2-2



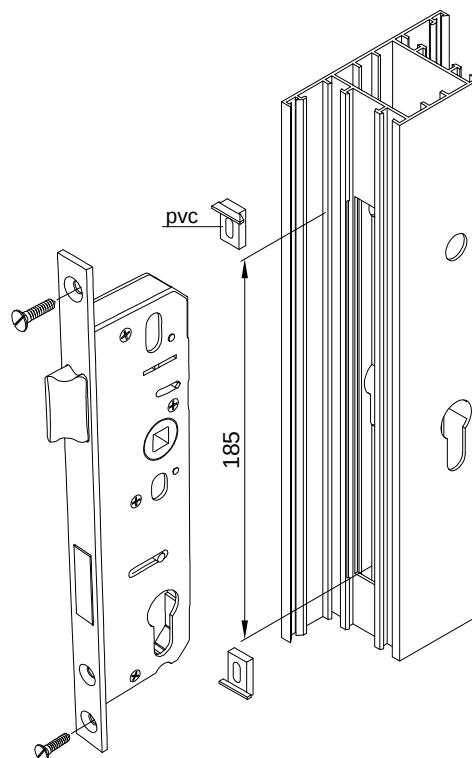
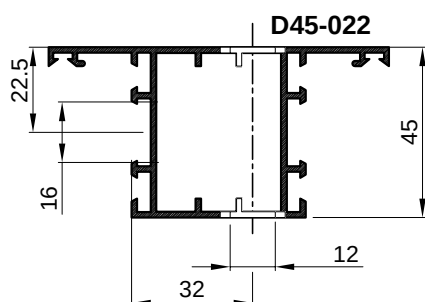
OBRADA PROFILA KRILA VRATA (otvaranje vani) ZA BRAVU 124.001 I RUČKU 104.001(stublina)

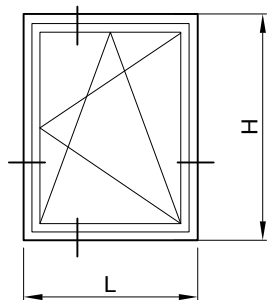


PRESJEK 1-1



PRESJEK 2-2





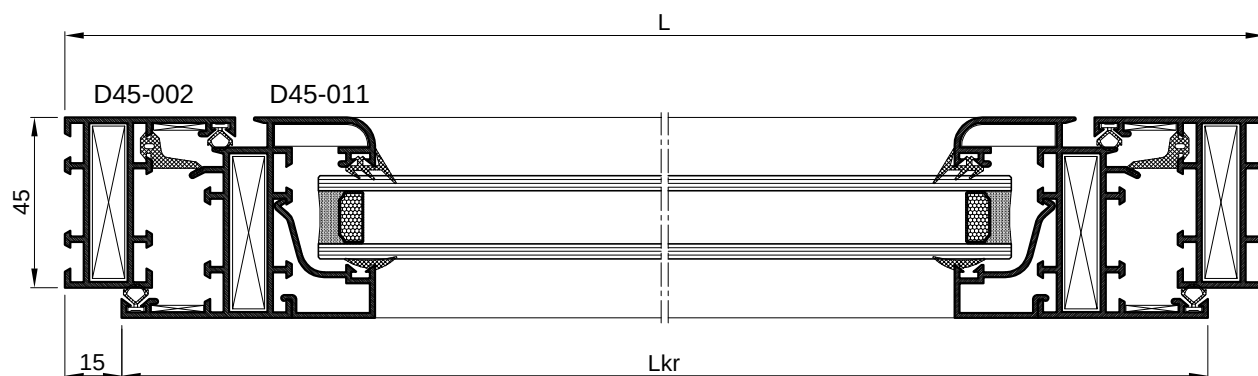
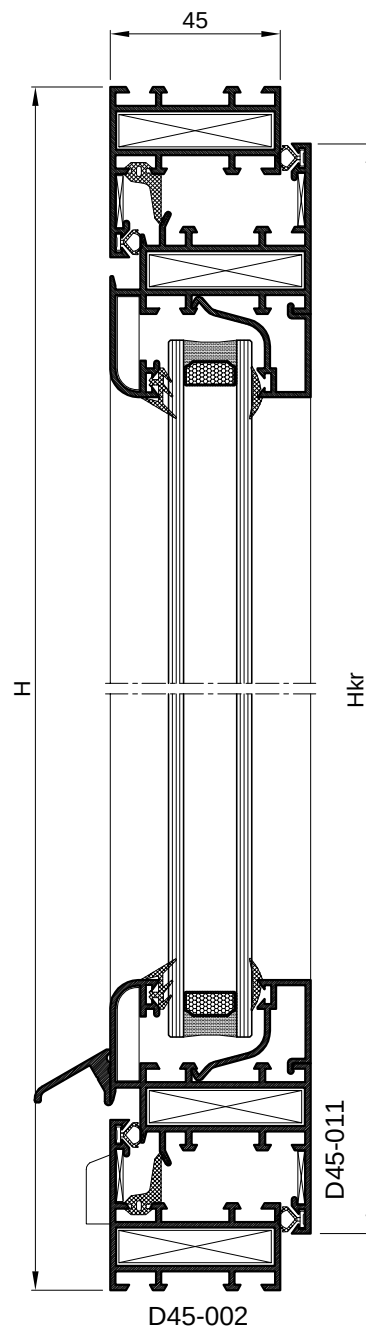
Jednokrilni otklopno-zaokretni prozor

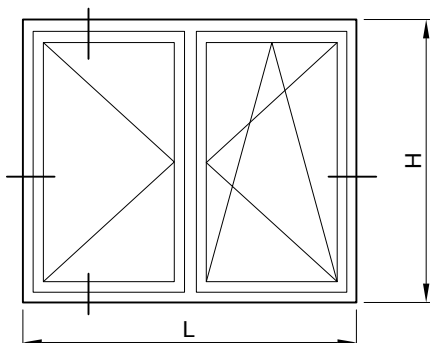
PROFILI		kom	mjera	pilanje
D45-002	vodoravnica okvira	2	L	45-45
D45-002	okomica okvira	2	H	45-45
D45-011	vodoravnica krila	2	Lkr=L-30	45-45
D45-011	okomica krila	2	Hkr=H-30	45-45
D45-042	vodoravna lajsna	2	Lkr=90	90-90
D45-042	okomita lajsna	2	Hkr=134	90-90
D45-055	klizač			90-90
Z40-657	okapnica	1	Lkr=65	90-90

OKOVI		kom	
731.003	središnji kutnik rama i krila	8	
731.005	pomoćni kutnik rama i krila	8	
731.006	pomoćni kutnik krila	4	
	dry kip mehanizam	1	
373.003	maska za drenažni otvor	2	

BRTVE		kom	mjera
332.002	srednja brtva		2L+2H
310.001	brtva u krilu prema ramu		4L+4H
322.003	brtva prema staklu -vani		2L+2H
311.011	brtva prema staklu -unutra		2L+2H
362.001	kutni umetak središnje brtve	4	

STAKLO		kom	mjera
22 mm		1	Lkr-104 x Hkr-104





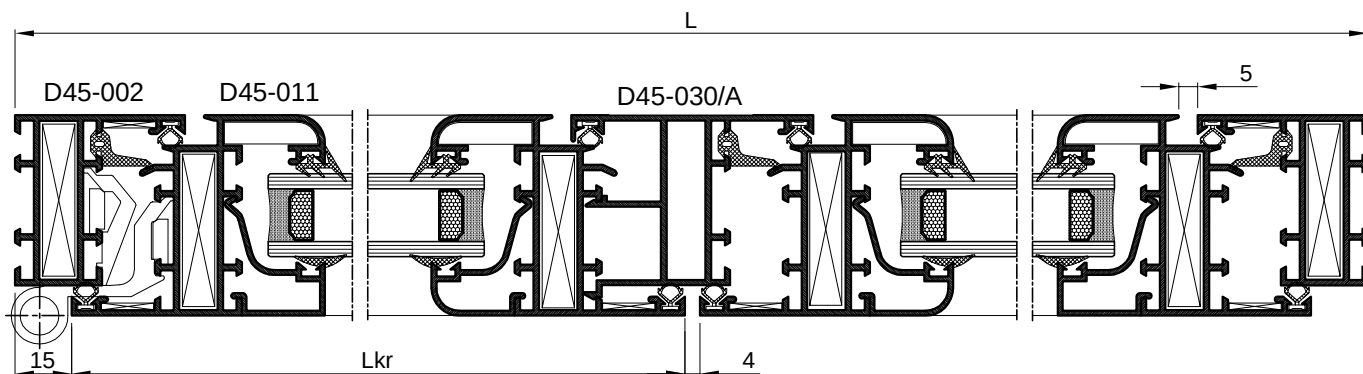
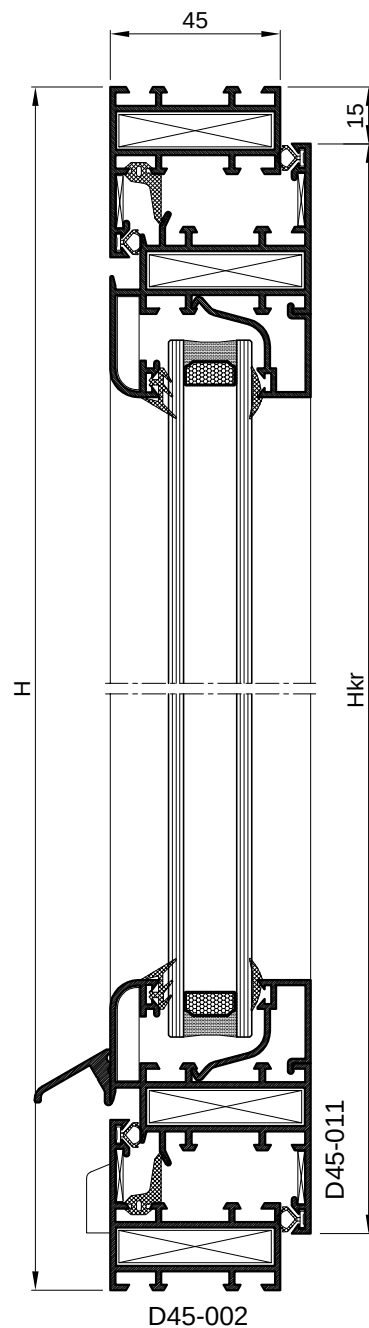
Dvokrilni otklopno zaokretni prozor s pomočnim krilom

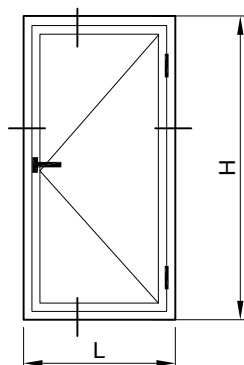
PROFILI		kom	mjera	pilanje
D45-002	vodoravnica okvira	2	L	45-45
D45-002	okomica okvira	2	H	45-45
D45.011	vodoravnica krila	4	Lkr=L/2-17	45-45
D45-011	okomica krila	4	Hkr=H-30	45-45
D45-030/A	kombatuta	1	Hkr-72	90-90
D45-042	vodoravna lajsna	4	Lkr-90	90-90
D45-042	okomita lajsna	4	Hkr=134	90-90
D45-055	klizač			90-90
Z40-657	okapnica	2	Lkr-65	90-90

OKOVI		kom
731.003	središnji kutnik rama i krila	12
731.005	pomoćni kutnik rama i krila	12
731.006	pomoćni kutnik krila	8
143.017	zapinjač	2
143.019	pojed.nasuprotni zasun	2
111.010.xx	šarka	2
	dry kip mehanizam	1
373.003	maska za drenažni otvor	2
360.001	umetak za kombatutu	L+D

BRTVE		kom	mjera
332.002	srednja brtva		2L+3H
310.001	brtva u krilu prema rami		4L+8H
322.003	brtva prema staklu -vani		2L+4H
311.011	brtva prema staklu -unutra		2L+4H
362.001	kutni umetak središnje brtve	4	

STAKLO		kom	mjera
22 mm		2	Lkr-104 x Hkr-104





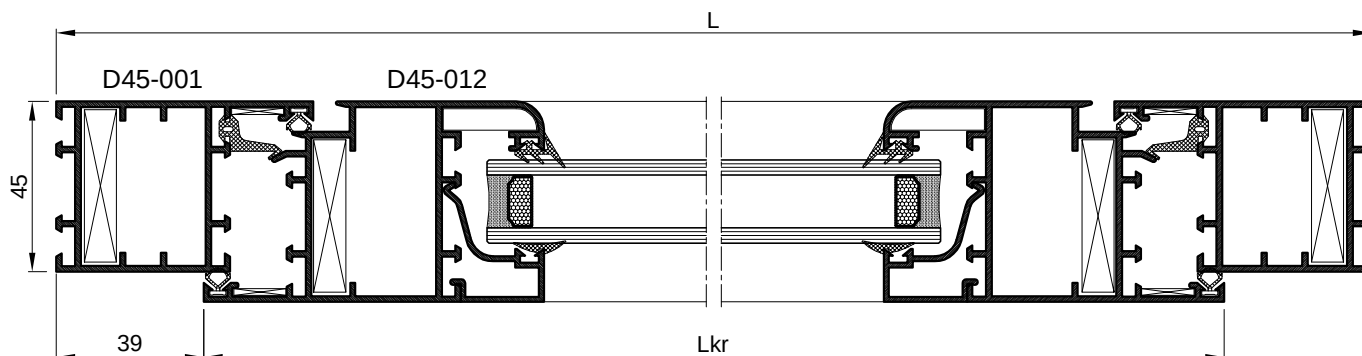
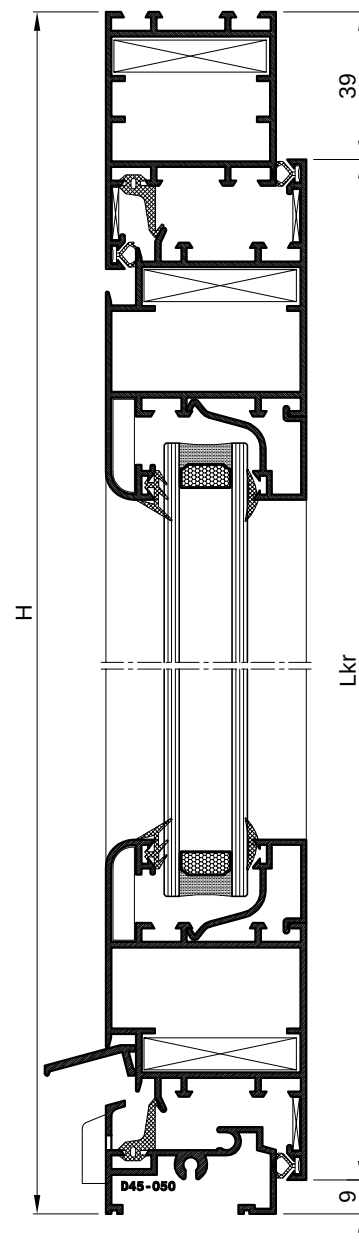
Jednokrilna unutarnja vrata

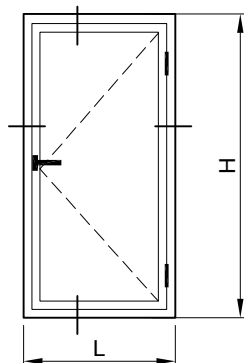
PROFILI		kom	mjera	pilanje
D45-001	vodoravnica okvira	1	L	45-45
D45-001	okomica okvira	2	H	45-90
D45-012	vodoravnica krila	2	Lkr=L-78	45-45
D45-012	okomica krila	2	Hkr=H-48	45-45
D45-042	vodoravna lajsna	2	Lkr-136	90-90
D45-042	okomita lajsna	2	Hkr-180	90-90
F-0228	okapnica	1	Lkr-70	90-90
D45-050	prag	1	L-82	90-90

OKOVI		kom
731.003	središnji kutnik rama i krila	6
731.005	pomoćni kutnik rama i krila	6
731.006	pomoćni kutnik krila	4
111.011.xx	šarka za vrata	2
105.003.xx	brava za vrata sa elementima	1

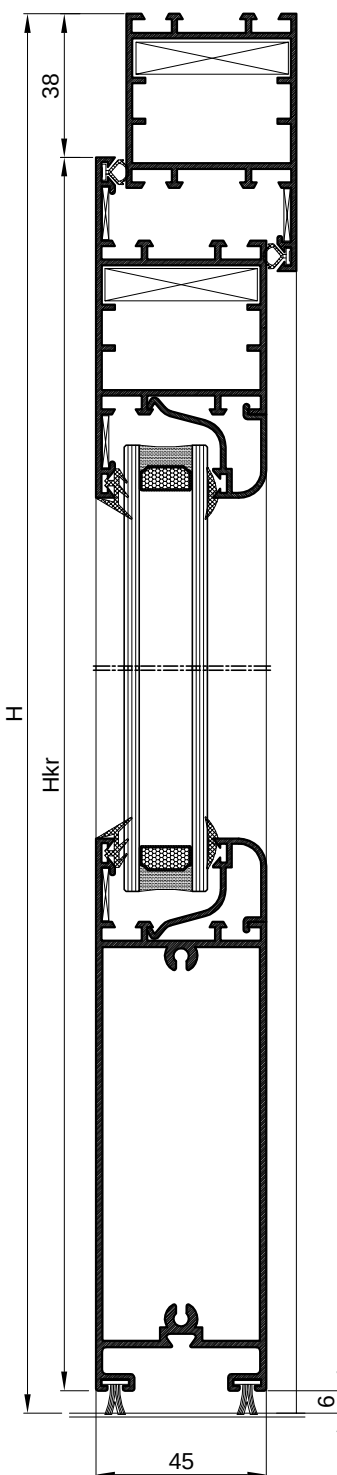
BRTVE		kom	mjera
332.002	srednja brtva		L+2H
310.001	brtva u krilu prema ramu		3L+4H
322.003	brtva prema staklu -vani		2L+2H
311.011	brtva prema staklu -unutra		2L+2H
362.001	kutni umetak srednje brtve	4	

STAKLO		kom	mjera
22 mm		1	Lkr-150 x Hkr-150





Jednokrilna vanjska vrata bez praga

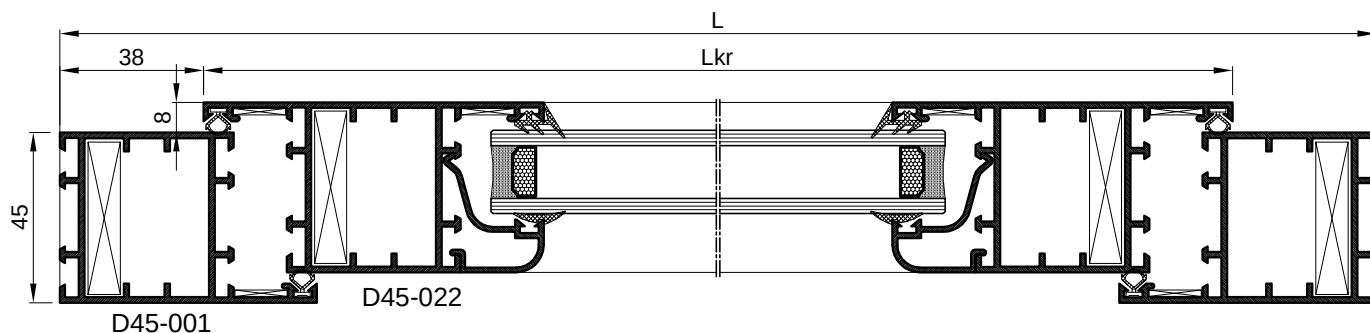


PROFILI		kom	mjera	pilanje
D45-001	vodoravnica okvira	1	L	45-45
D45-001	okomica okvira	2	H	45-90
D45-022	vodoravnica krila	1	Lkr=L-78	45-45
D45-022	okomica krila	2	Hkr=H-44	45-90
D45-042	vodoravna lajsna	2	Lkr-134	90-90
D45-042	okomita lajsna	2	Hkr-236	90-90
D45-026	parapetni profil	1	Lkr-124	90-90

OKOVI		kom
731.003	središnji kutnik rama i krila	4
731.005	pomoćni kutnik rama i krila	4
115.004.xx	šarka za vrata	2
105.003.xx	brava za vrata sa elementima	1

BRTVE		kom	mjera
310.001	brtva u krilu prema ramu		2L+4H
322.003	brtva prema staklu -vani		2L+2H
311.011	brtva prema staklu -unutra		2L+2H
347.003	četkasta brtva 7x9		2L

STAKLO		kom	mjera
22 mm		1	Lkr-50 x Hkr-206



FEAL

45 DALMO

Veljača 2017./ *February 2017*

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